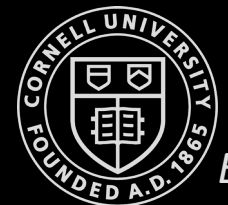
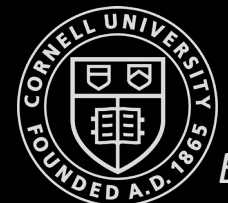


Fast Robots

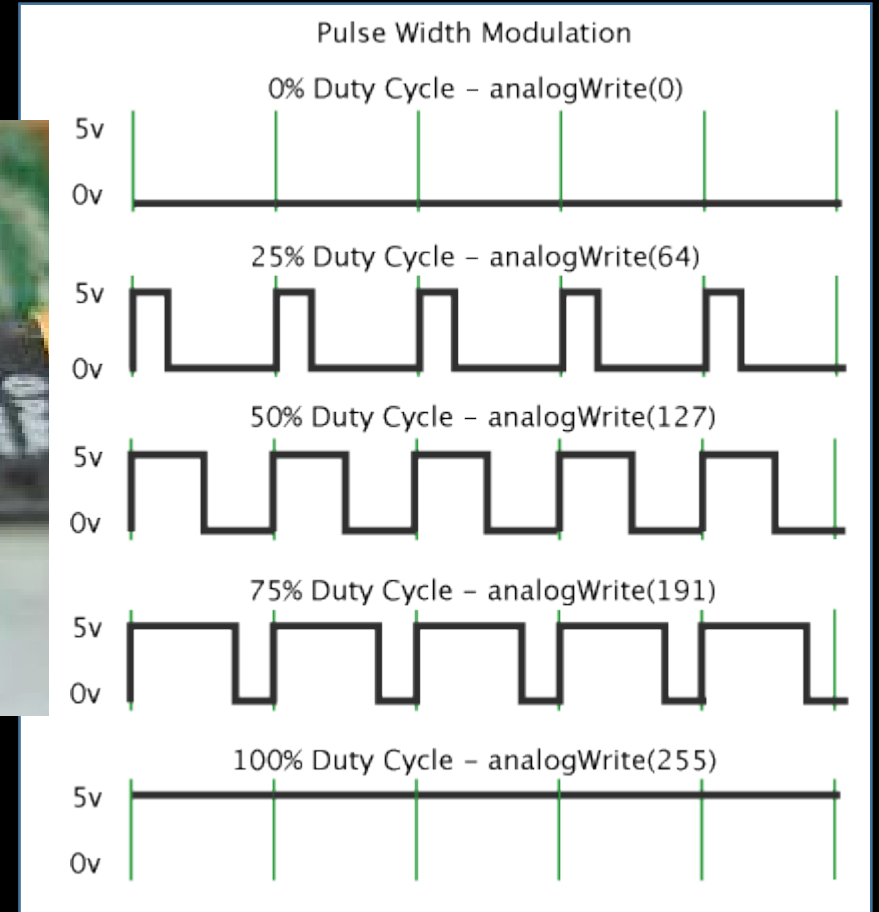
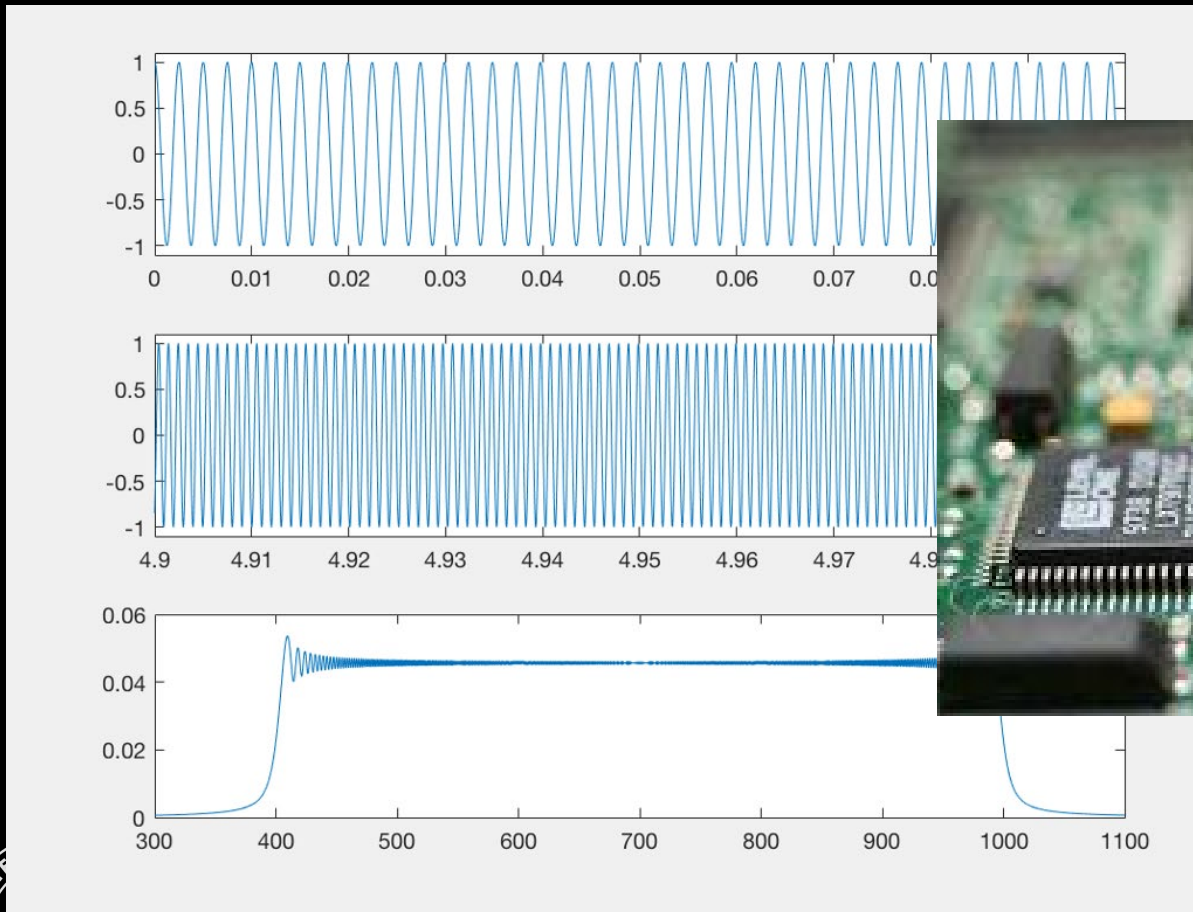


1. Outcome from Survey

- Concerns with course overlap
- Concerns with EE/signal processing
- Concerns with ME
- Concerns with dynamics/controls
- Many feel comfortable with embedded programming
- Excited to build a fast robot
- Excited to build a robot that works!



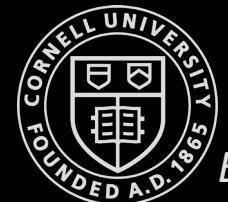
1. Outcome from Survey
2. EdDiscussion question regarding analog outputs



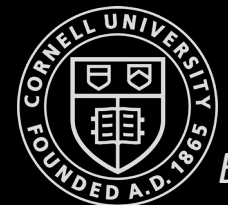
ECE 4960

Prof. Kirstin Hagelskjær Petersen
kirstin@cornell.edu

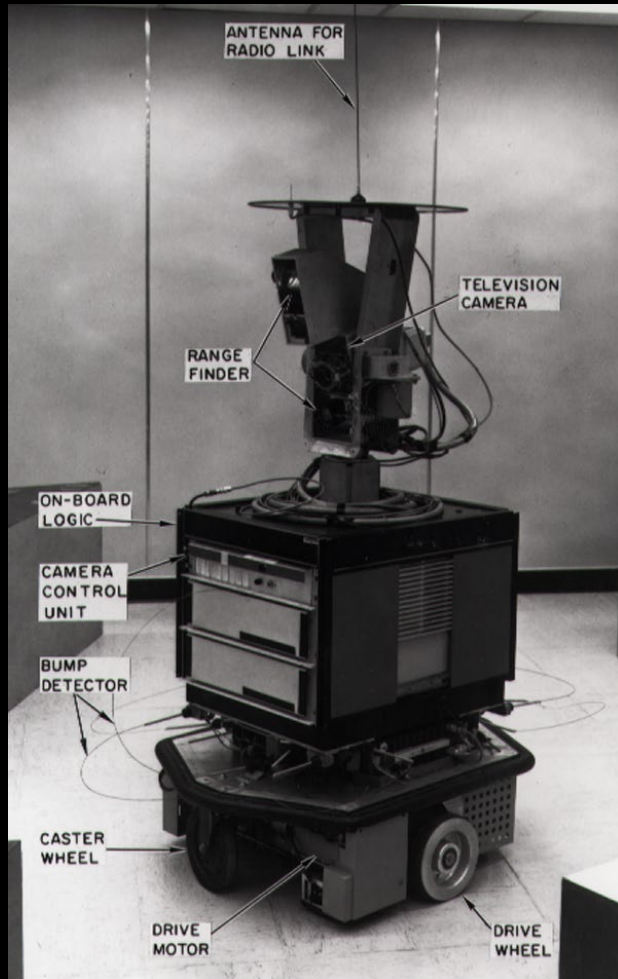
1. Outcome from Survey
2. EdDiscussion question regarding analog outputs
3. Intro to Sensors
 - Distance Sensors
 - Odometry and errors
4. Sensor fusion
5. Discuss Lab 2 (Vivek)
6. IMU
7. Lab 3 preparation (groups)



SENSORS



History



Shakey: Experiments in Robot Planning and Learning (1972), SRI

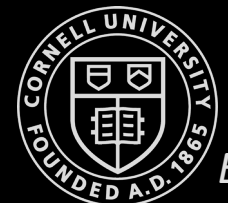
Sensor Classification

- **Proprioceptive**
 - Motor speed, wheel load, joint angles, battery voltage
- **Exteroceptive**
 - distance measurements, light intensity, sound amplitude
- **Passive Sensors**
 - Measure ambient environmental energy
 - E.g. temperature probes, microphones, light sensors
- **Active Sensors**
 - Senses reaction to emitted energy
 - E.g. wheel quadrature encoders, ultrasonic sensors, laser rangefinders



Classification

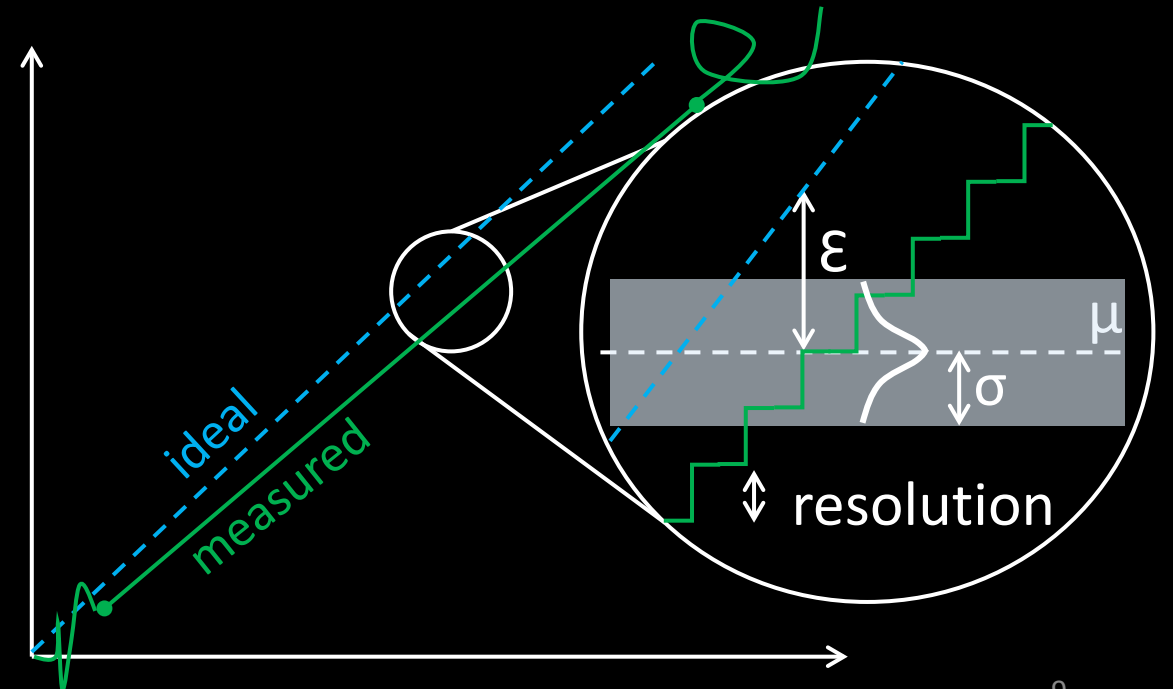
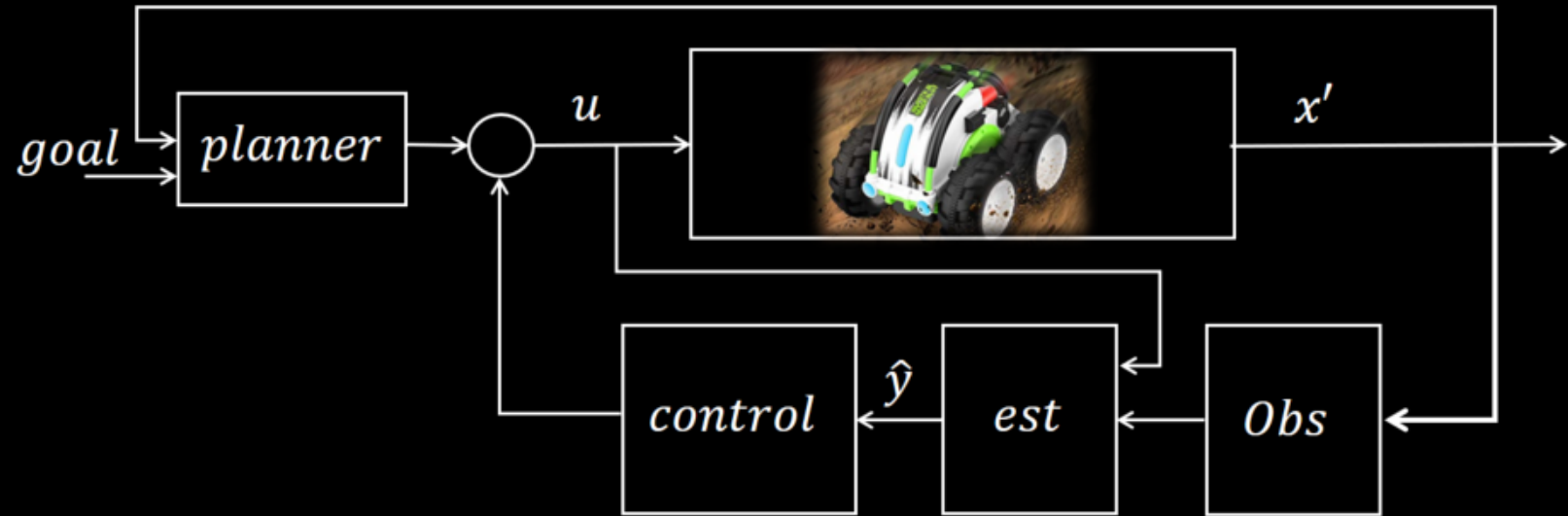
Type	Sensor	Prop/Exte	Passive/Active
Tactile (contact/closeness)	Contact switches, bumpers, Break beams, proximity Capacitive	Exteroceptive Exteroceptive Exteroceptive	Passive Active Both
Wheel/motor	Brush encoders Potentiometers Optical encoders Magnetic/inductive/capacitive encoders	Proprioceptive Proprioceptive Proprioceptive Proprioceptive	Passive Passive Active Active
Active ranging	Reflectivity sensors, ultrasonic, laser rangefinders, optical triangulation, etc.	Exteroceptive	Active
Heading	Compass Gyroscopes	Exteroceptive Proprioceptive	Passive Passive
Ground based beacons	GPS, RF, reflective beacons	Exteroceptive	Active
Motion/speed	Doppler radar, sound	Exteroceptive	Active
Vision	CCD/CMOS	Exteroceptive	Passive



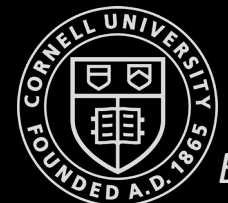
Sensor Characteristics

Name some examples

- Dynamic Range [dB]
- Range
- Resolution
- Linearity
- Bandwidth / Sampling Frequency
- Sensitivity
- Cross-sensitivity
- Accuracy
- Precision
- Error
 - Systematic
 - Random
- Power consumption
- Size, price, etc...



DISTANCE SENSORS



DIY-level Distance Sensors

Technology	Application	Pros	Cons
Amplitude-based IR	<10cm	<ul style="list-style-type: none"> • ~ 0.5 USD • Small form factor 	<ul style="list-style-type: none"> • Depends on target reflectivity • Does not work in high ambient light
IR triangulation	<1m	<ul style="list-style-type: none"> • Insensitive to surface color/texture/ambient light 	<ul style="list-style-type: none"> • ~ 10 USD • Does not work in high ambient light • Bulky (1.75" × 0.75" × 0.53") • Low sample rate (26Hz)
IR Time of Flight	0.1 - 4m	<ul style="list-style-type: none"> • High sample rate (4kHz) • Small form factor • Insensitive to surface color/texture/ambient light 	<ul style="list-style-type: none"> • ~ 6.5 USD • Complicated processing • Low sampling frequency: 7-30Hz
Ultrasonic	0.2 – 10m	<ul style="list-style-type: none"> • Low cost • Insensitive to ambient light and surface color • Works in rain and fog 	<ul style="list-style-type: none"> • ~4 USD • Complicated processing • Resolution trade off with max range • Output depends on surface/geometry/humidity • Bulky, sample time (tens of milliseconds) • Hard to achieve a narrow FoV



The Electromagnetic Spectrum



Radio

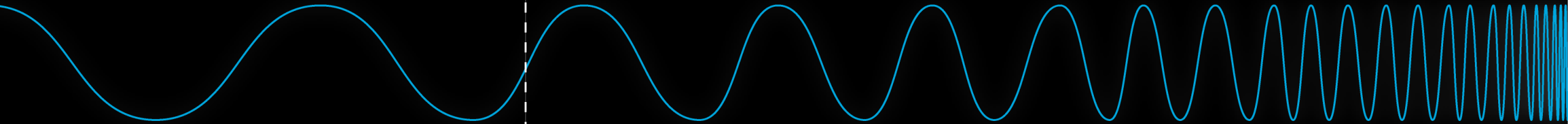
Infrared

Visible

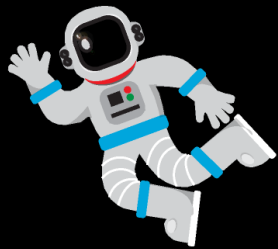
Ultraviolet

X-Ray

Gamma Ray



NASA HQ



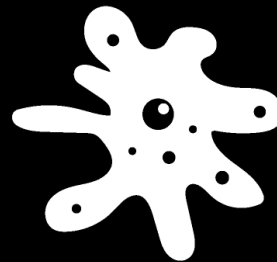
Astronaut



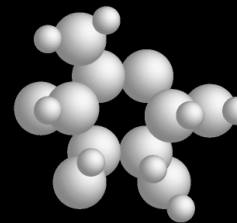
Coin



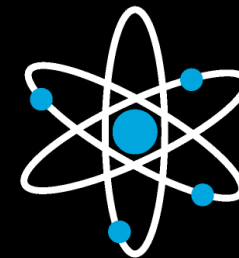
Pinhead



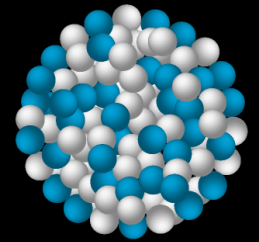
Amoeba



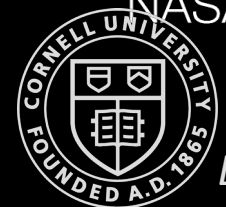
Molecule



Atom

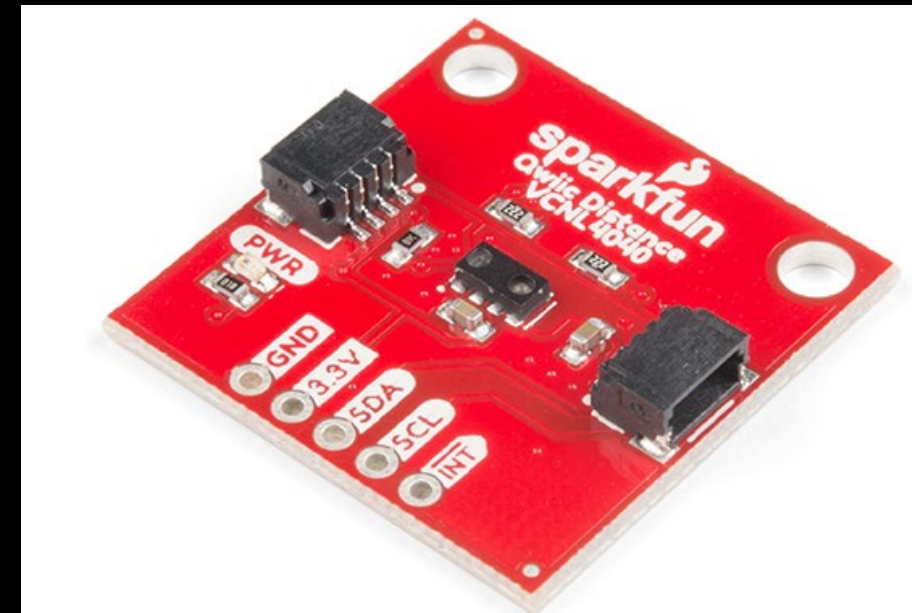
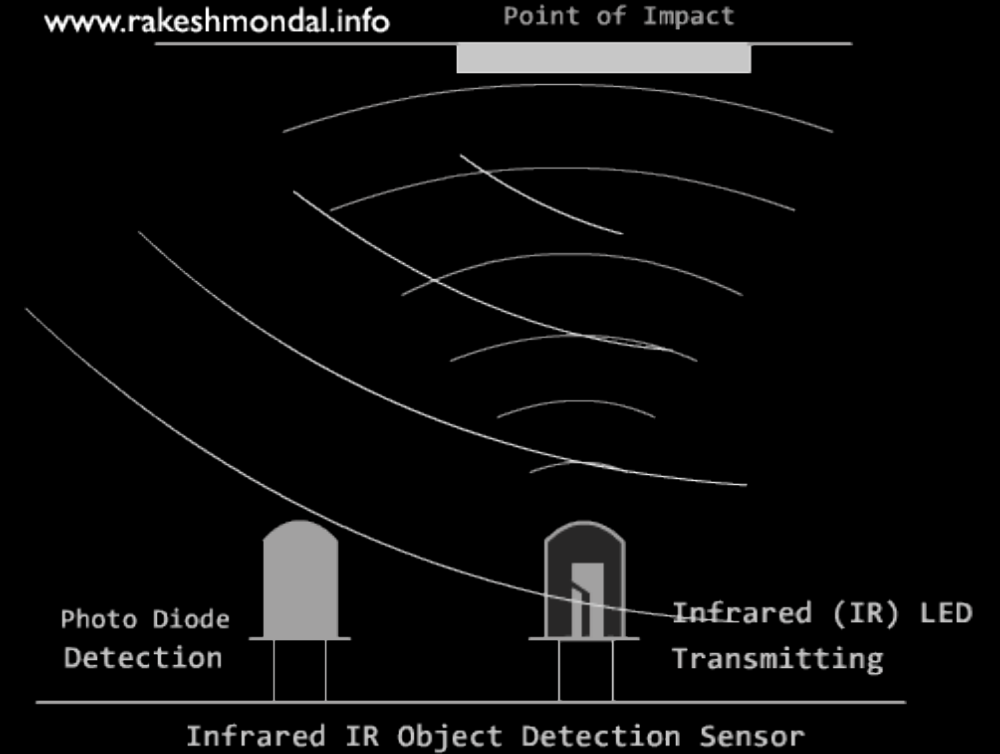


Atomic Nuclei



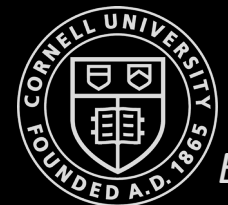
Amplitude –Based IR Distance Sensors

- Very cheap
- Very simple circuitry
- Works reasonably well for
 - Object detection
 - Break beam sensors
 - Classifying greyscale intensity at a fixed distance
 - Short-range distance sensor
- Sensitive to surface color, texture, and ambient light



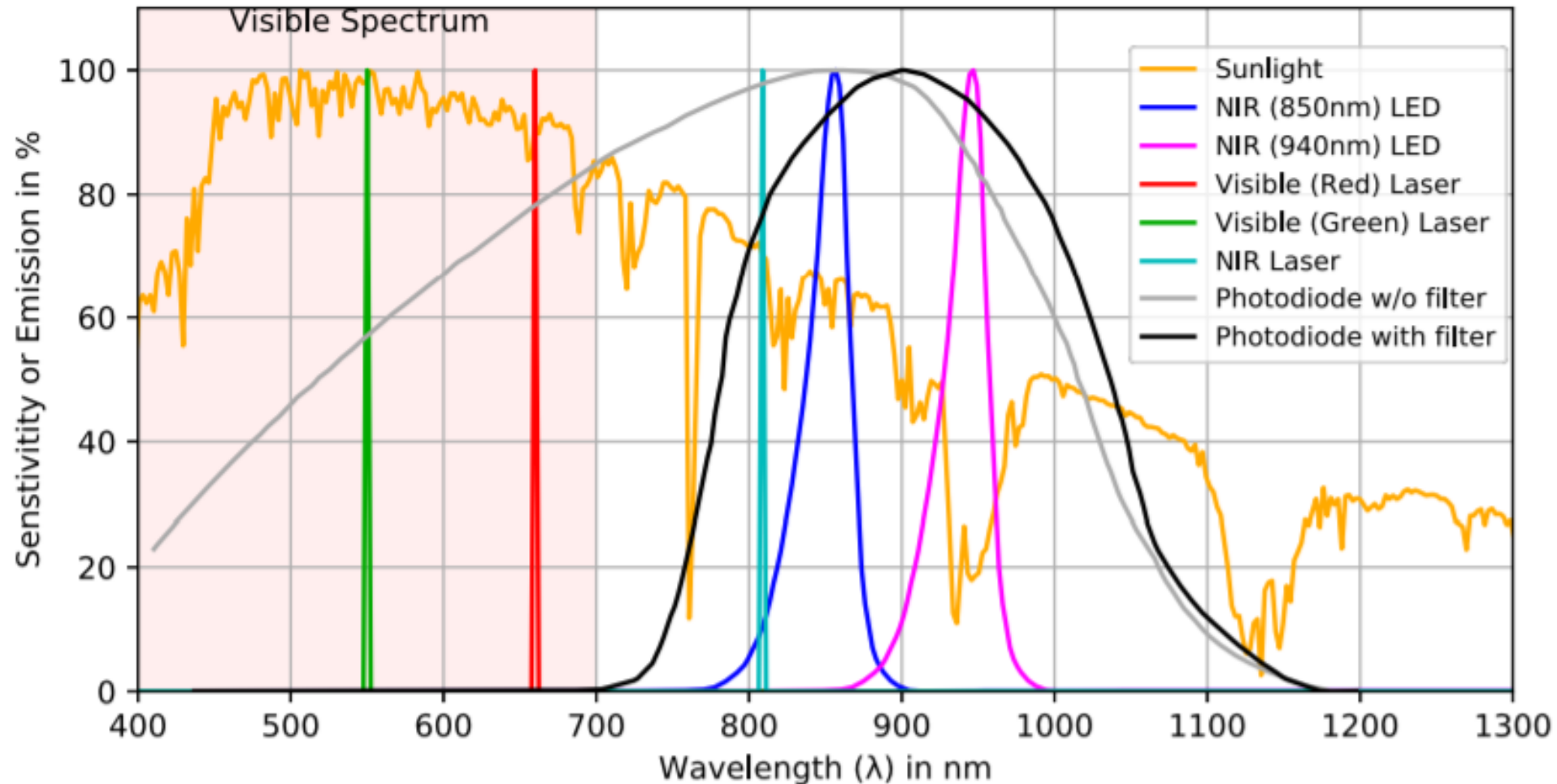
VCNL4040

- \$3.34
- Range 20cm
- Ambient light sensor
- Programmable DC



Amplitude –Based IR Distance Sensors

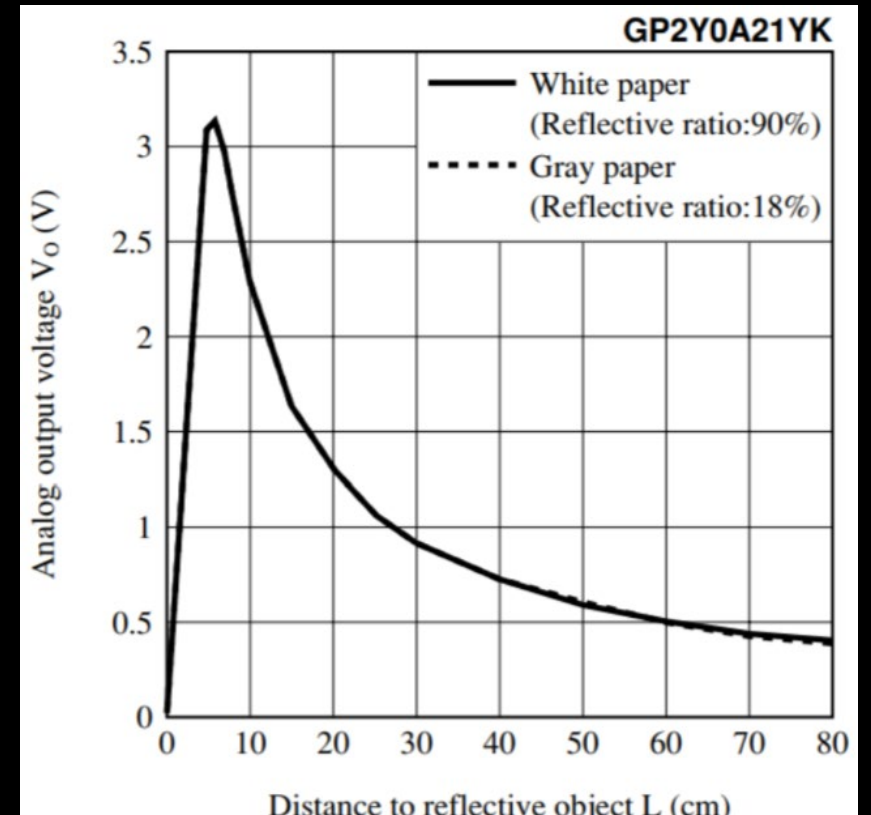
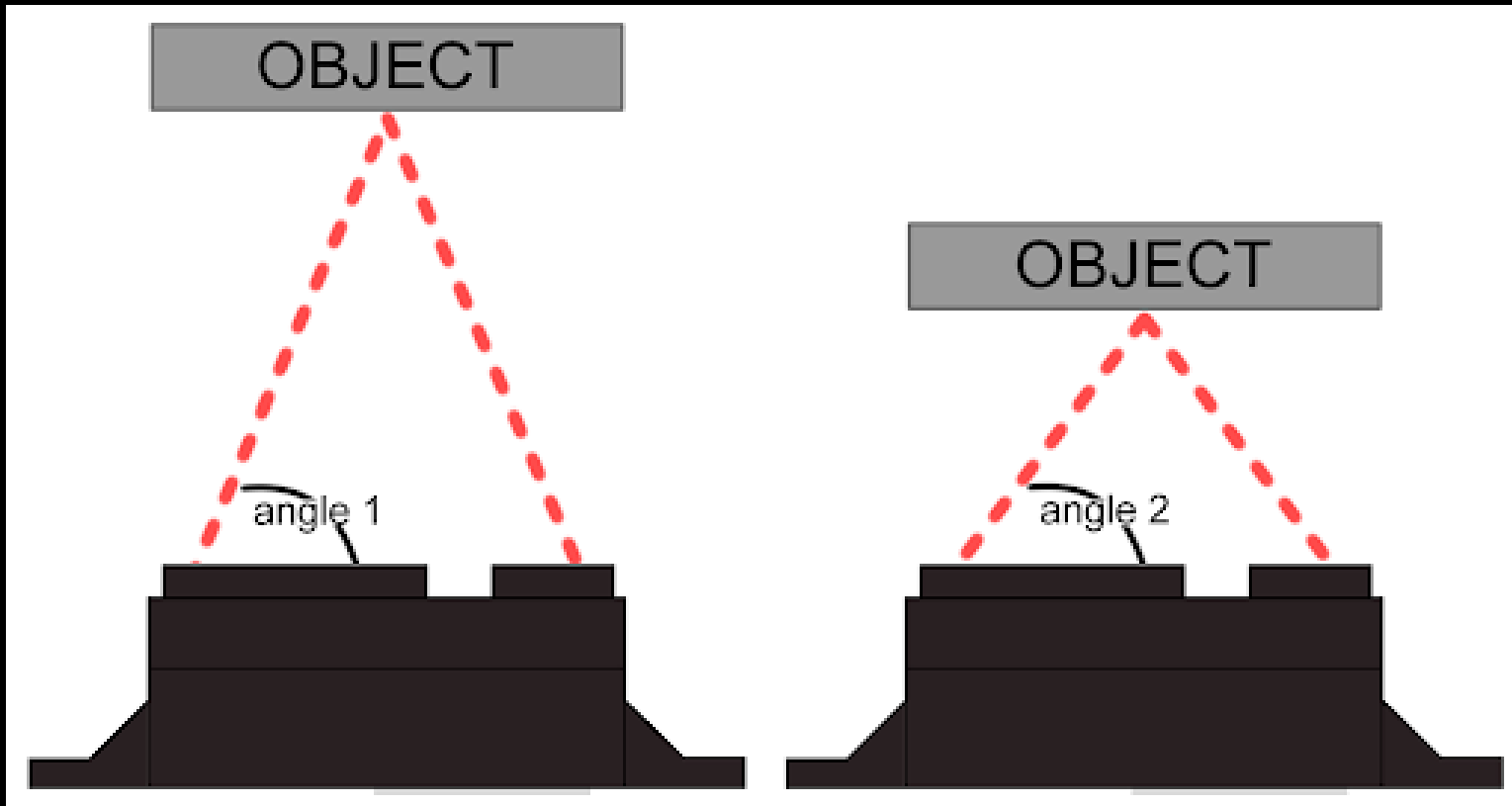
Normalized Spectral Sensitivity(Photodiodes)/Emission(Emitters) for components



Triangulation-Based IR Distance Sensors

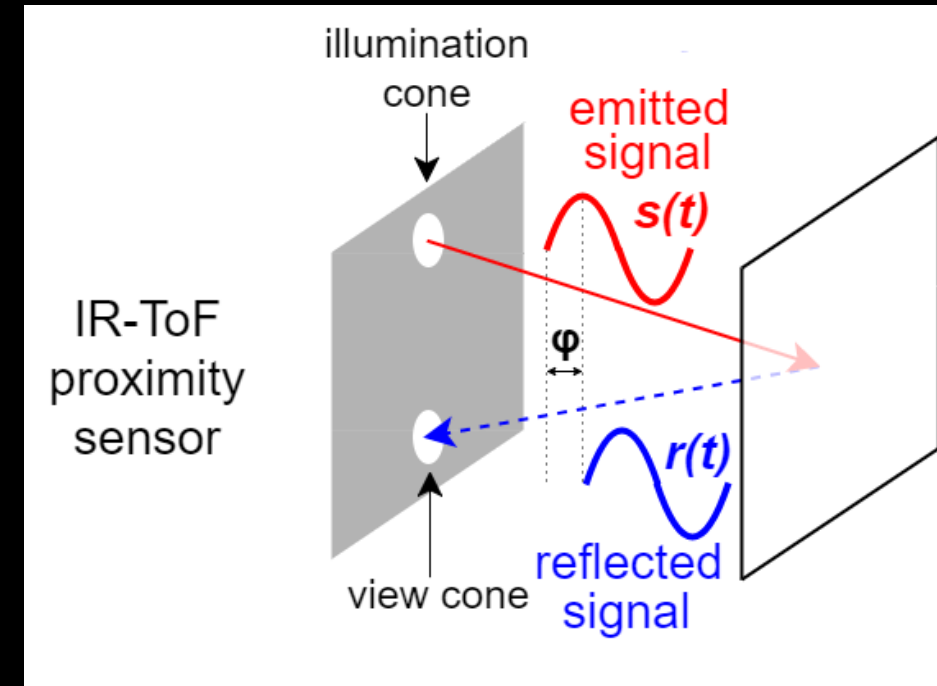
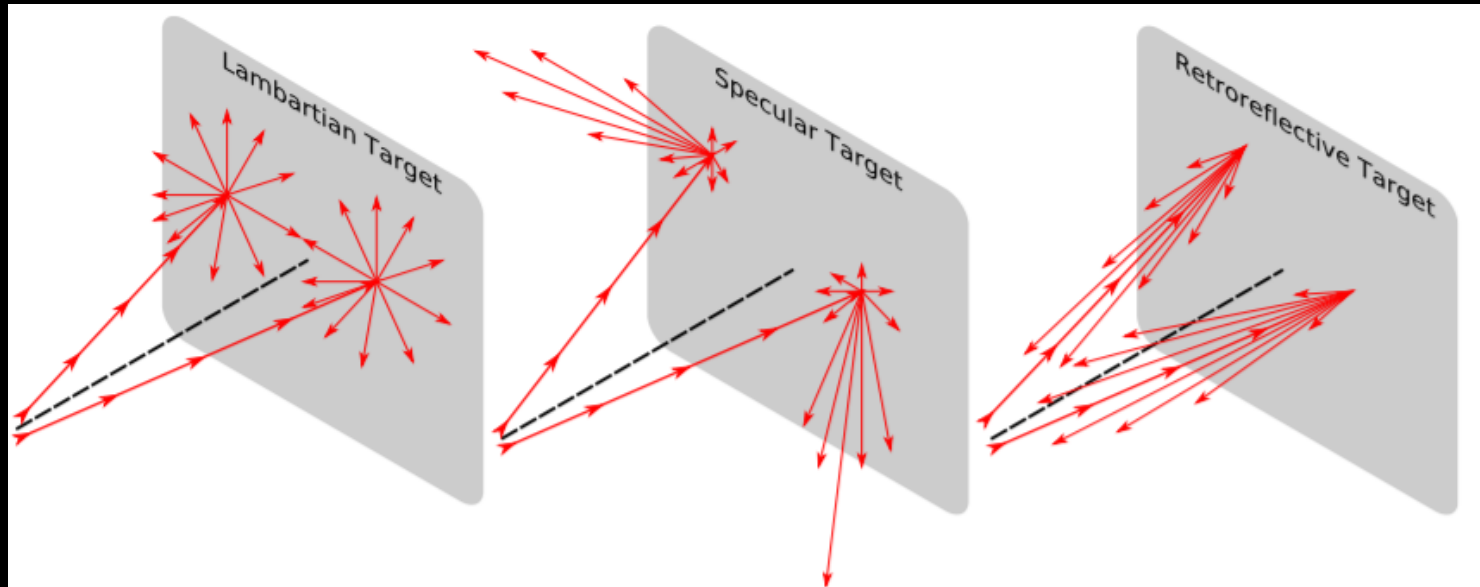


- Very simple circuitry
- Less sensitive to color, texture, ambient light
- Medium range (0.05 - 1 m)
- Cost 5-25 USD



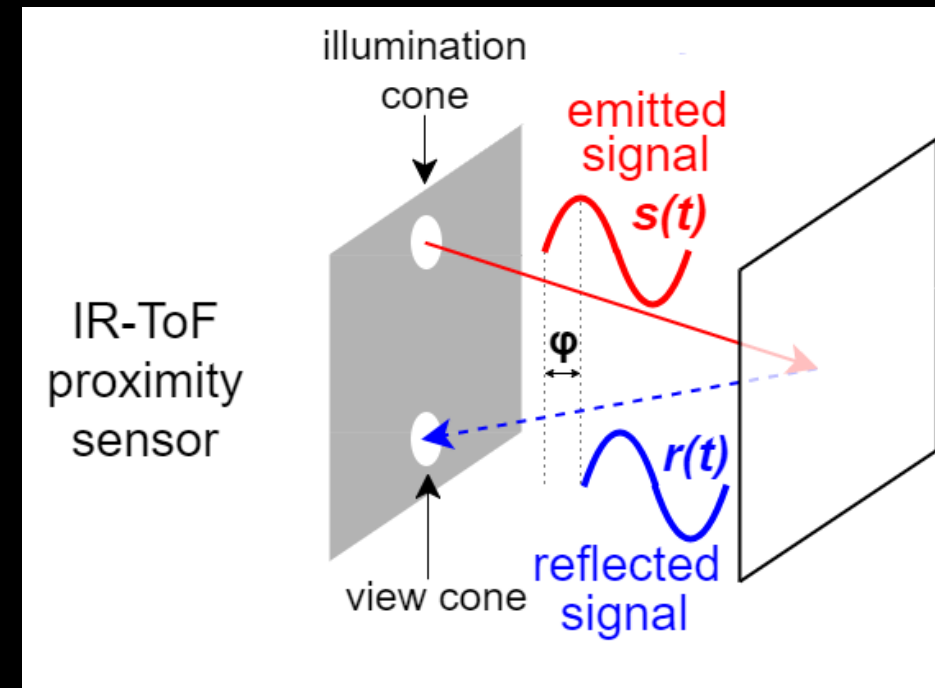
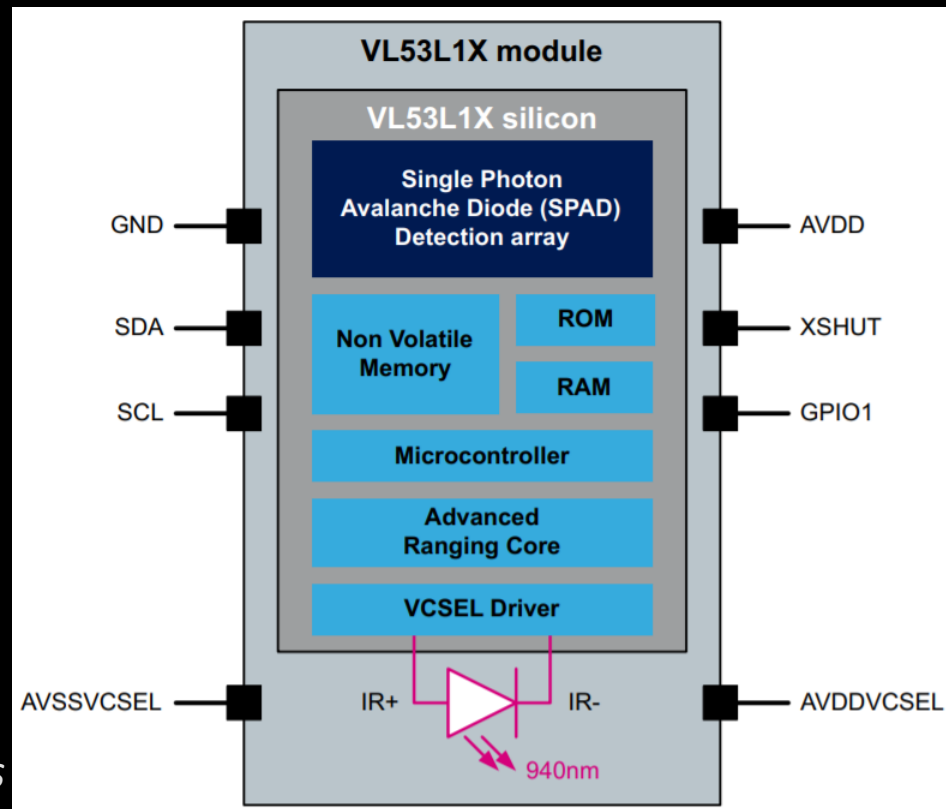
Time of Flight IR Sensor

- Emit a pulse modulated signal, record time t until return!
 - $r = t * c / 2$
 - $c = \text{speed of light} = 299,792,458 \text{ m/s}$
- Mostly insensitive to texture, color, ambient light



Time of Flight IR Sensor

- Emit a pulse modulated signal, record time t until return!
 - $r = t \cdot c / 2$
 - $c = \text{speed of light} = 299,792,458 \text{ m/s}$
- Mostly insensitive to texture, color, ambient light
- Outputs (Distance in mm, return signal rate, ambient signal rate, range status)

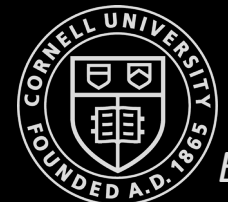
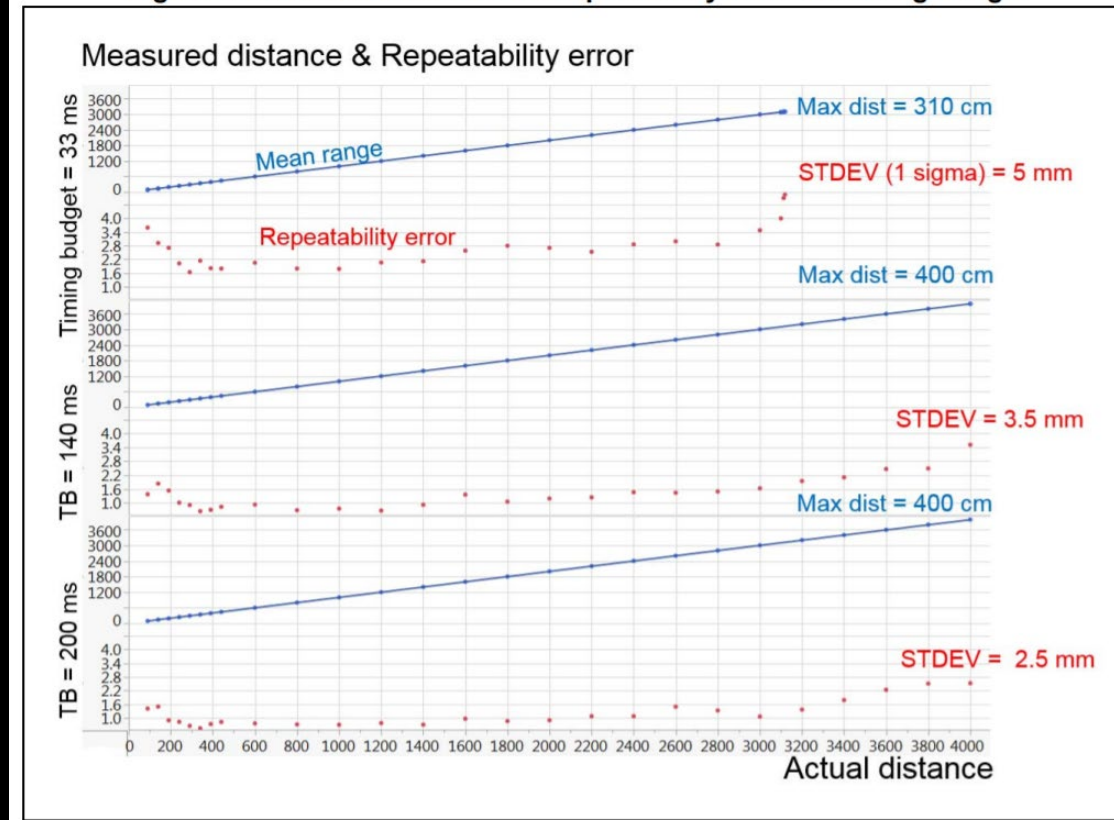


Time of Flight IR Sensor

- Emit a pulse modulated signal, record time t until return!
 - $r = t \cdot c / 2$
 - $c = \text{speed of light} = 299,792,458 \text{ m/s}$
- Mostly insensitive to texture, color, ambient light
- Outputs (Distance in mm, return signal rate, ambient signal rate, range status)
- Programmable FOV
- Timing budget
 - 20ms: short distance mode (0.05 - 1.3m)
 - 33ms: all distance modes (0.05 - 3.6m)
 - 140ms: improve reliability errors
- Newest developments
 - ToF Imager (64 pixels)

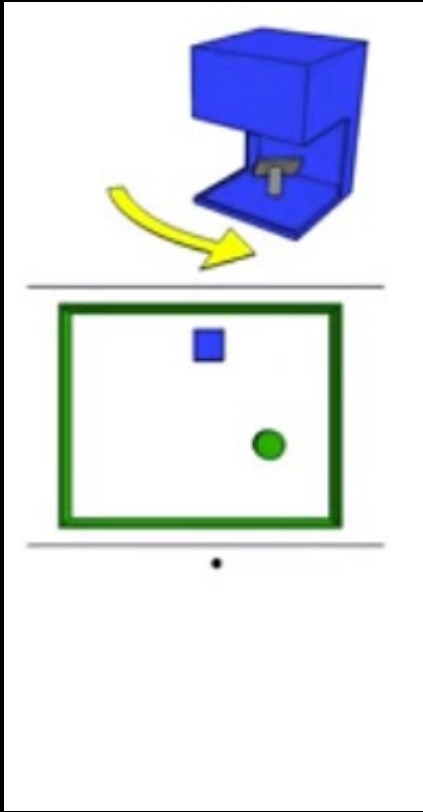


Figure 6. Maximum distance and repeatability error vs. timing budget

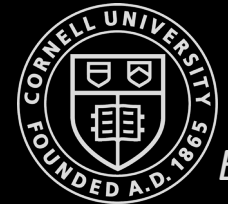
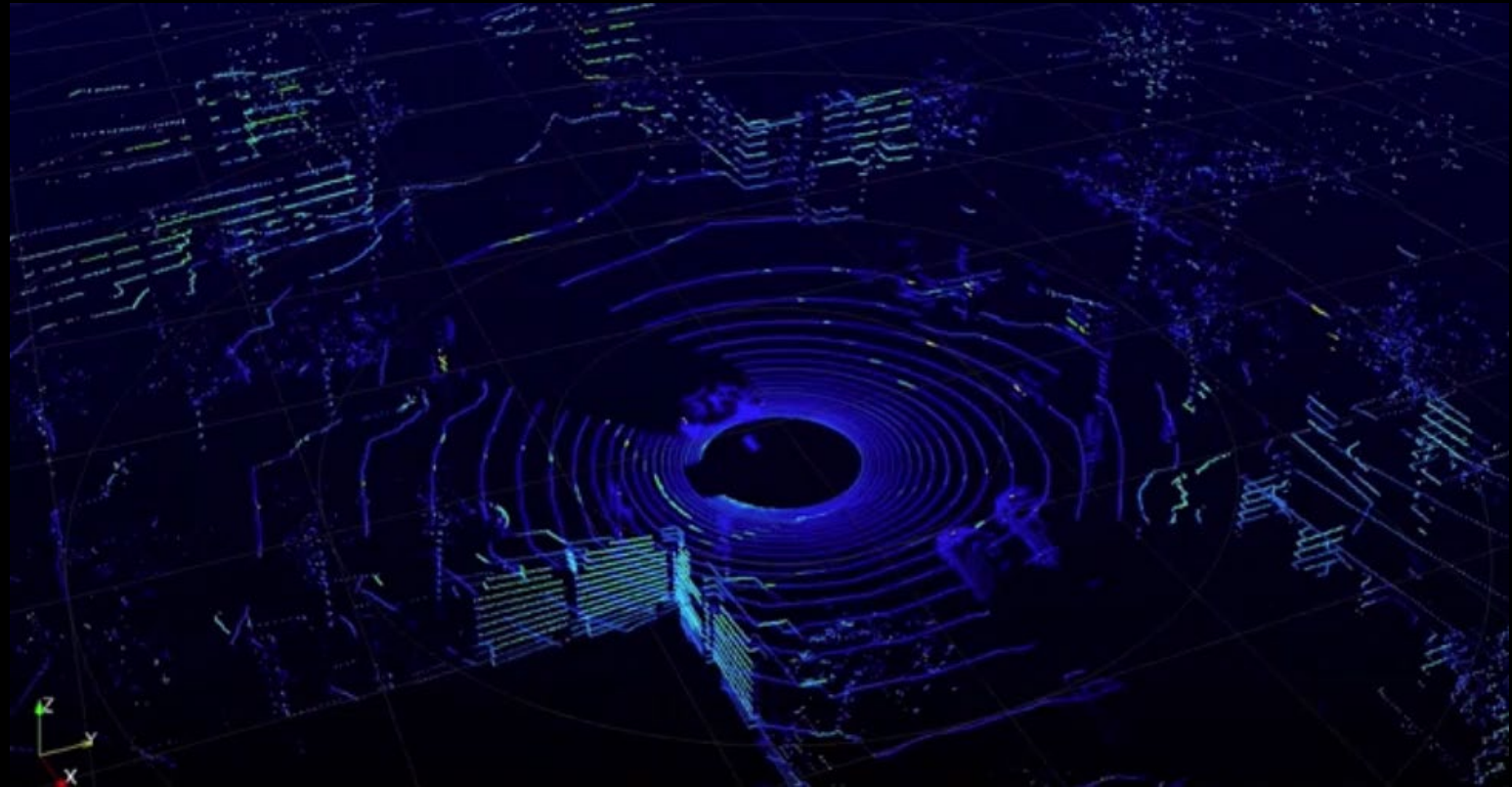


Light Detection and Ranging Sensors

- Most common sensors on autonomous cars and robots
- Single points, line scans, full 3D
- \$\$\$

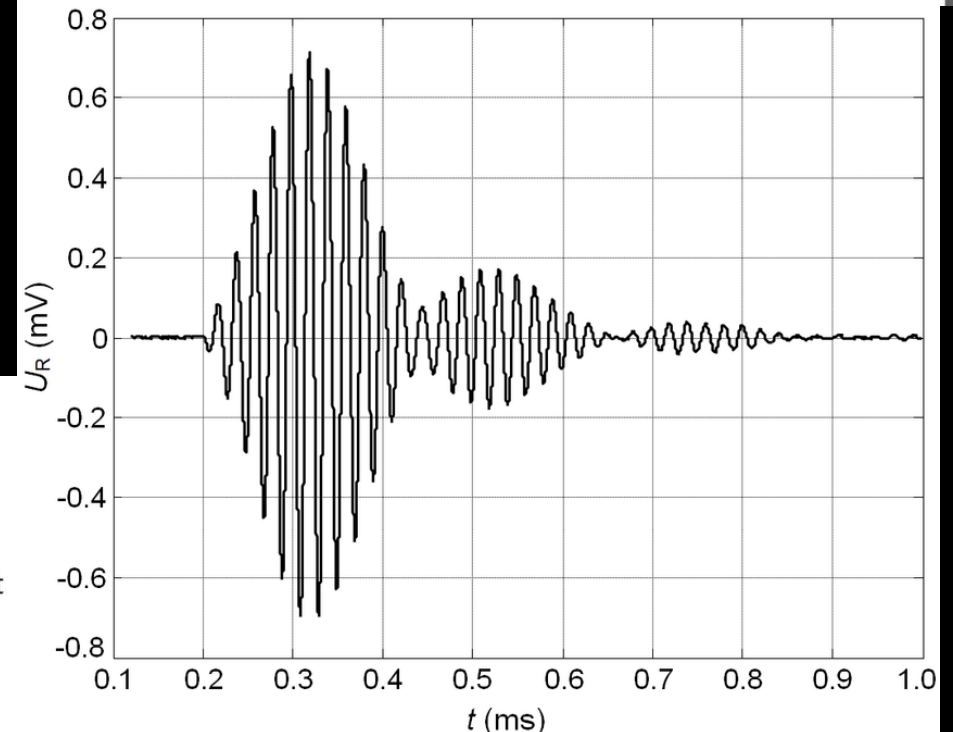
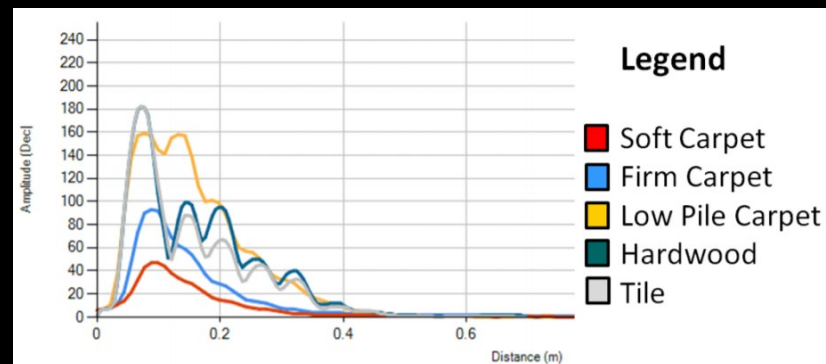
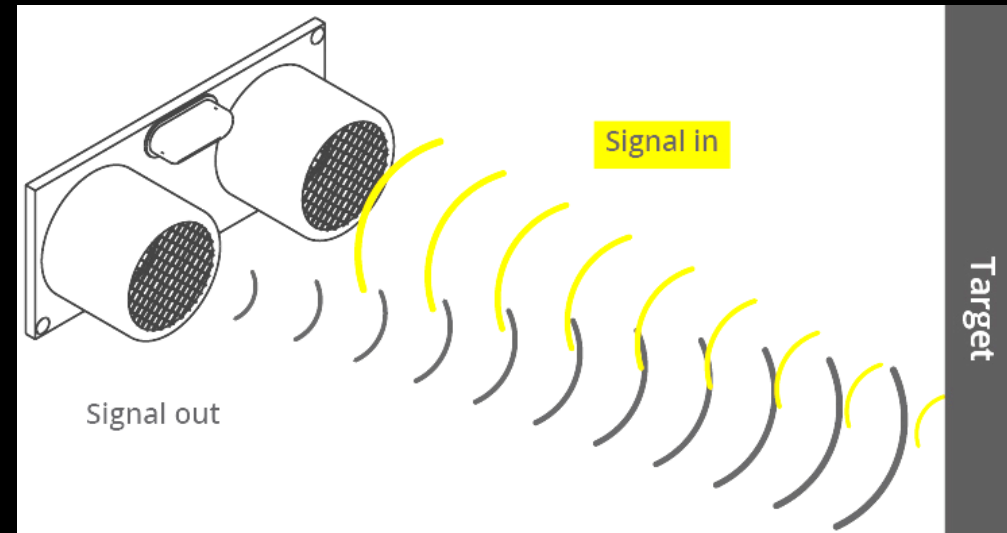


What does the color represent?



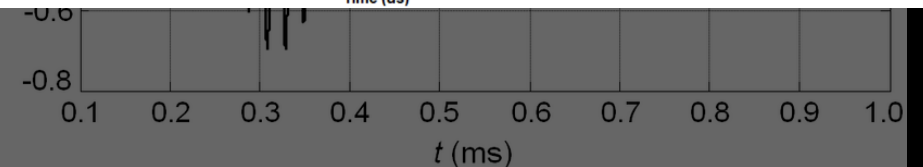
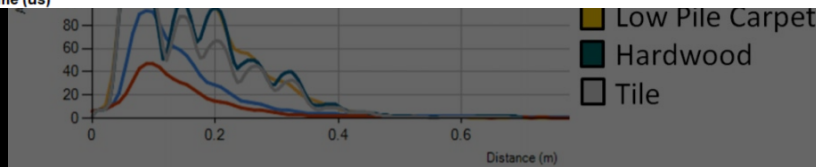
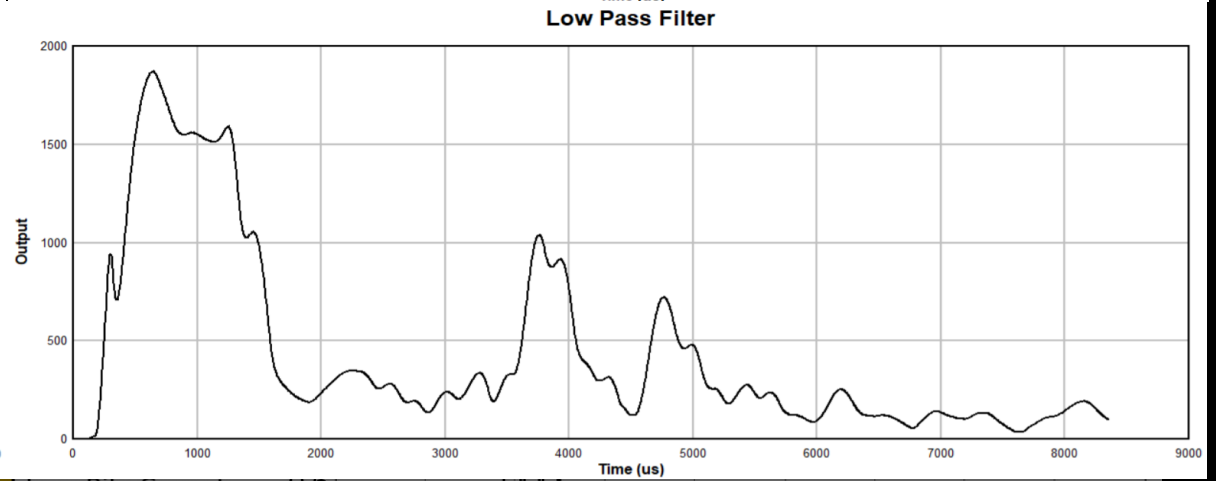
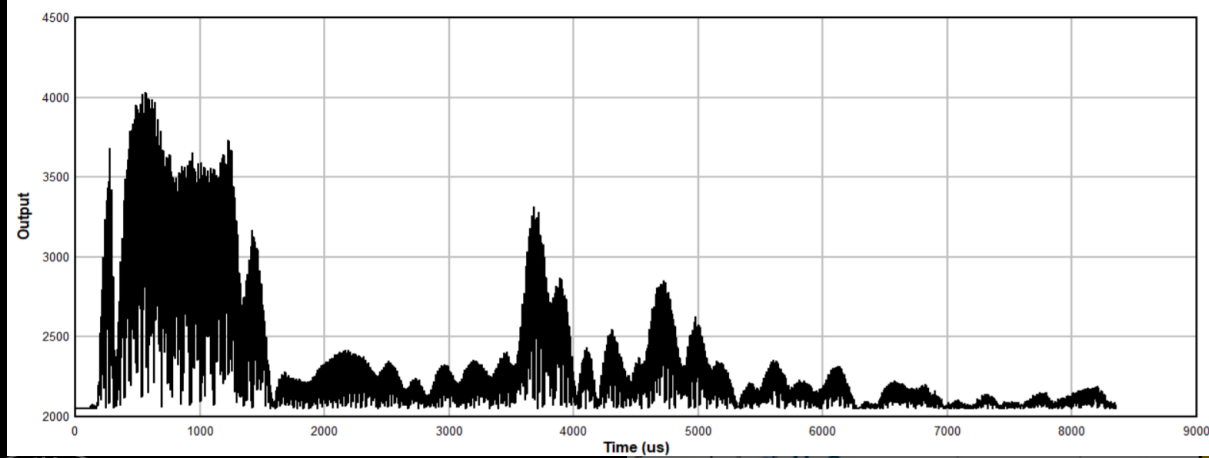
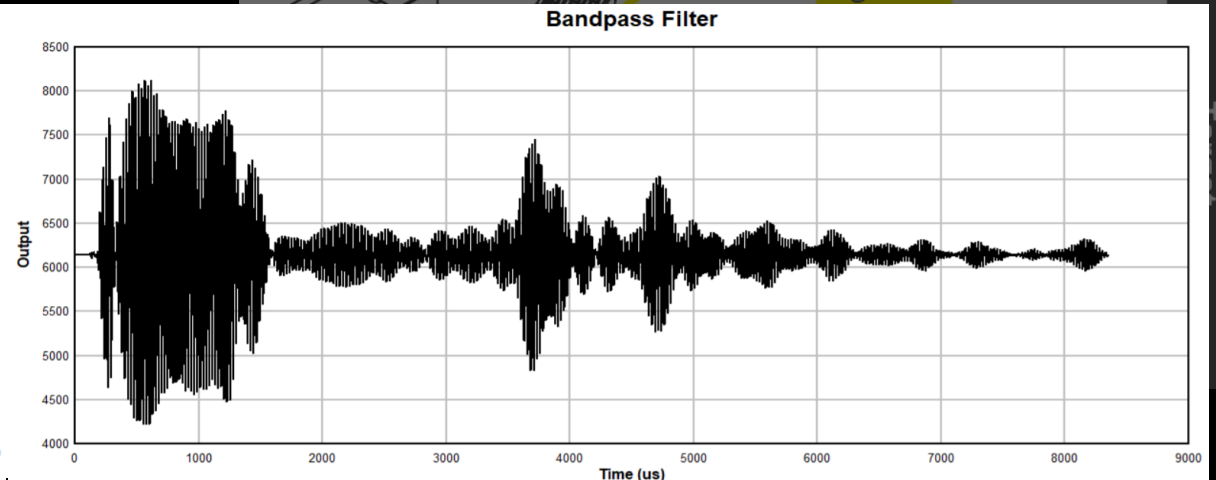
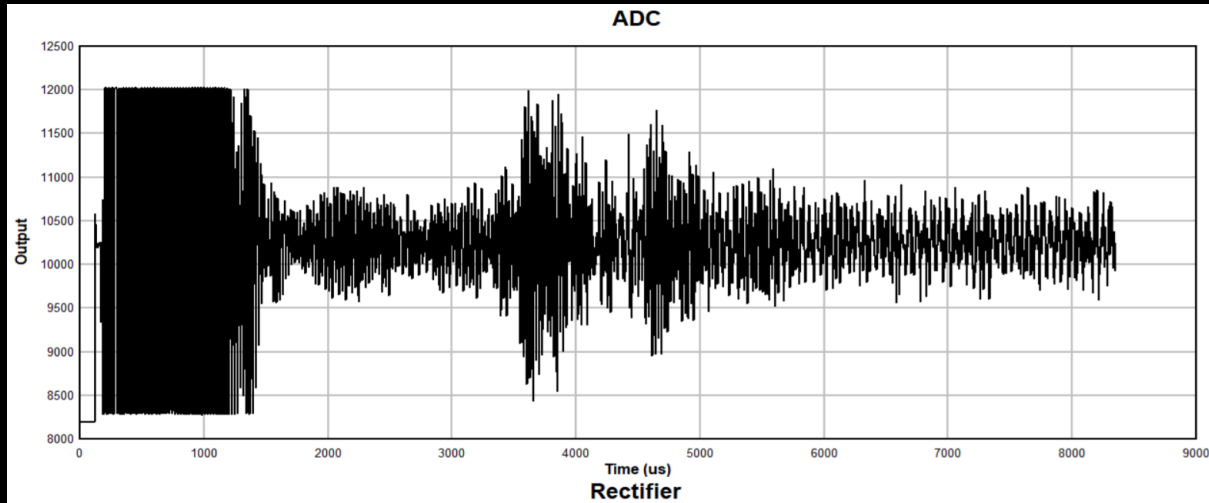
Ultrasound (Time of Flight) Distance Sensors

- Measure the reflections of an emitted sound wave
 - $r = t * c_{\text{sound}}/2$
 - $c_{\text{sound}} = 343 \text{ m/s}$
- Frequency versus resolution and range
 - 58kHz: cm resolution, range < 11m
 - 300kHz: mm resolution, range < 0.3m
- Cost is low (Sparkfun module: 4-12 USD)
- Insensitive to color, texture, glass, fog, dust, etc.
- Sensitive to humidity, temperature, audible noise, and geometry



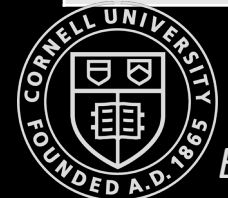
Ultrasound (Time of Flight) Distance Sensors

- Measure the reflections of an emitted sound wave



DIY-level Distance Sensors

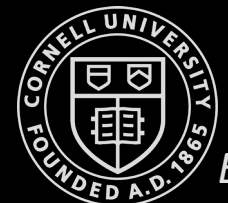
Technology	Application	Pros	Cons
Amplitude-based IR	<10cm	<ul style="list-style-type: none"> • ~ 0.5 USD • Small form factor 	<ul style="list-style-type: none"> • Depends on target reflectivity • Does not work in high ambient light
IR triangulation	<1m	<ul style="list-style-type: none"> • Insensitive to surface color/texture/ambient light 	<ul style="list-style-type: none"> • ~ 10 USD • Does not work in high ambient light • Bulky (1.75" × 0.75" × 0.53") • Low sample rate (26Hz)
IR Time of Flight	0.1 - 4m	<ul style="list-style-type: none"> • Small form factor • Insensitive to surface color/texture/ambient light 	<ul style="list-style-type: none"> • ~ 6.5 USD • Complicated processing • Low sampling frequency: 7-30Hz
Ultrasonic	0.2 – 10m	<ul style="list-style-type: none"> • Low cost • Insensitive to ambient light and surface color • Works in rain and fog 	<ul style="list-style-type: none"> • ~4 USD • Complicated processing • Resolution trade off with max range • Output depends on surface/geometry/humidity • Bulky, sample time (tens of milliseconds) • Hard to achieve a narrow FoV



ODOMETRY SENSORS

(the process of inferring your position by the integration of speed)

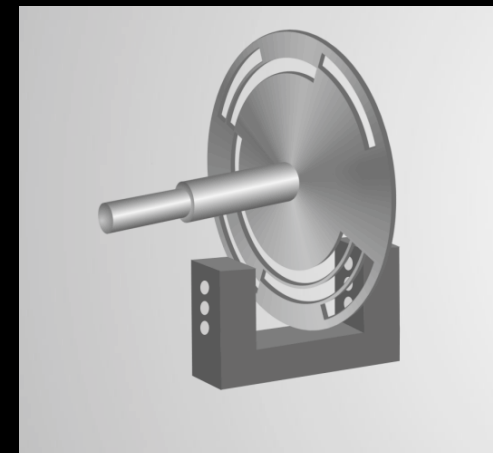
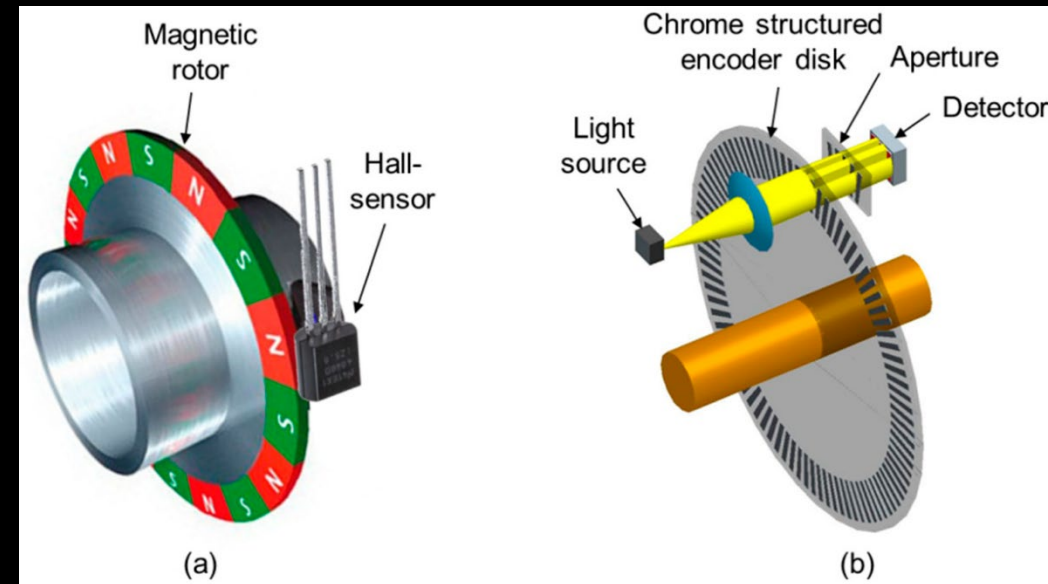
- Wheel encoders
 - IMU
- Optical flow



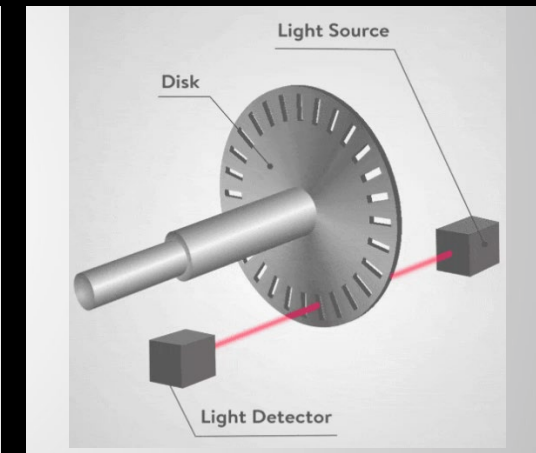
Encoders

- Technology
 - Magnetic
 - Optical
 - Inductive, Capacitive, Laser
- Rotary (shaft) Encoders
 - Absolute Rotary Encoders (angular position)
 - Incremental Rotary Encoders (distance, speed, position)

How to add encoders to your robot?



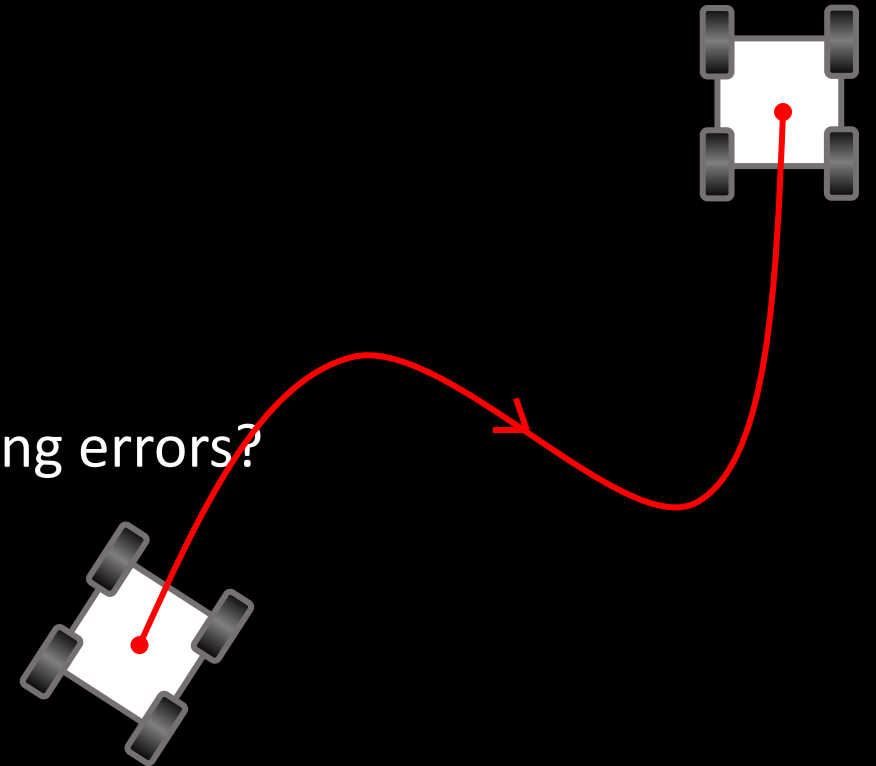
Absolute Rotary Encoder



Incremental Rotary Encoder

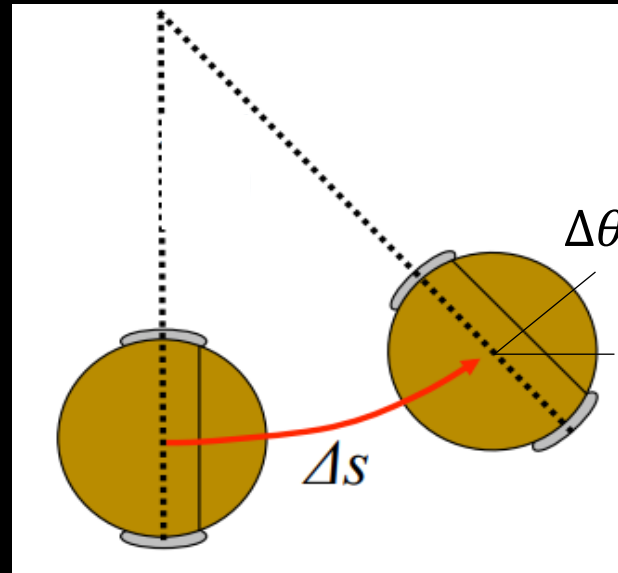
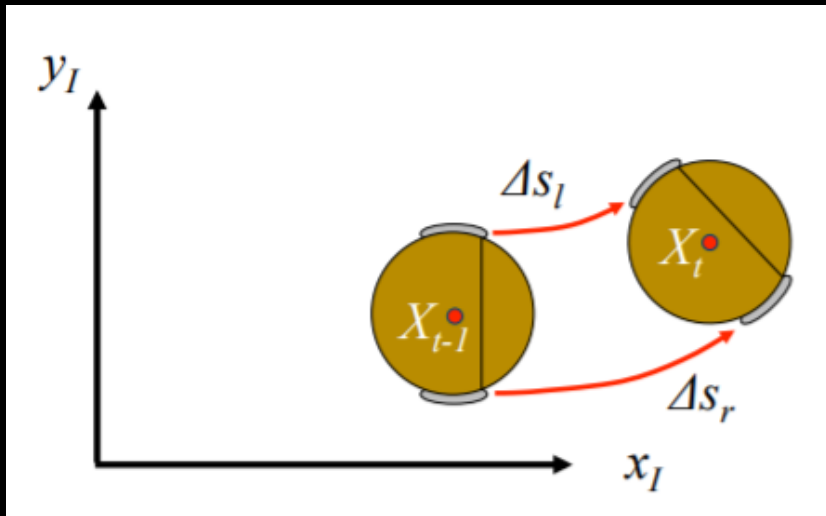
Dead Reckoning

- Map the present state and wheel encoder measurements to the new robot state
 - $X_t = f(X_{t-1}, U_{t-1})$
 - Pro: Easy to implement
 - Con: Errors integrate and grow unbounded
- **Sources of error?**
 - Limited resolution during integration
 - Unequal wheel diameter
 - Variation in the contact point of the wheel
 - Variable friction > slipping
 - Drift or noise in sensors
- How do wheel rotation errors propagate into positioning errors?



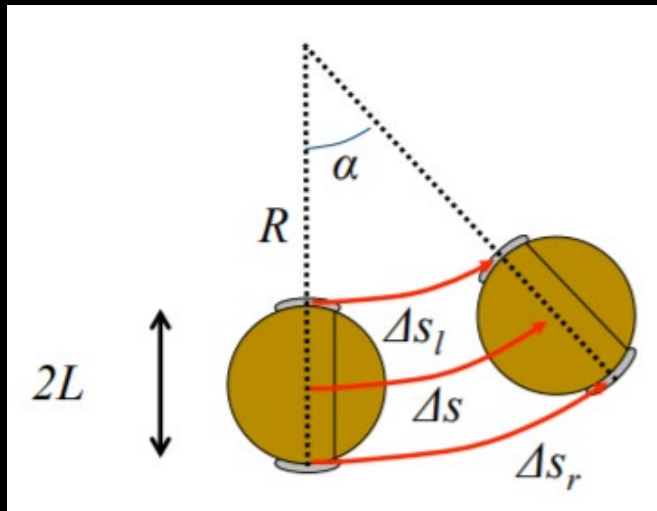
Modeling Motion

- Start at pose X_{t-1} , move right/left wheel by Δs_r and Δs_l , what is pose X_t ?
- Model the change in angle $\Delta\theta$ and the distance travelled Δs
 - (assume that the robot is travelling on a circular arc of constant radius)



Modeling Motion

- Start at pose X_{t-1} , move right/left wheel by Δs_r and Δs_l , what is pose X_t ?
- Model the change in angle $\Delta\theta$ and the distance travelled Δs
 - (assume that the robot is travelling on a circular arc of constant radius)



For circular arcs:

- (1) $\Delta s_l = R\alpha$
- (2) $\Delta s_r = (R + 2L)\alpha$
- (3) $\Delta s = (R + L)\alpha$

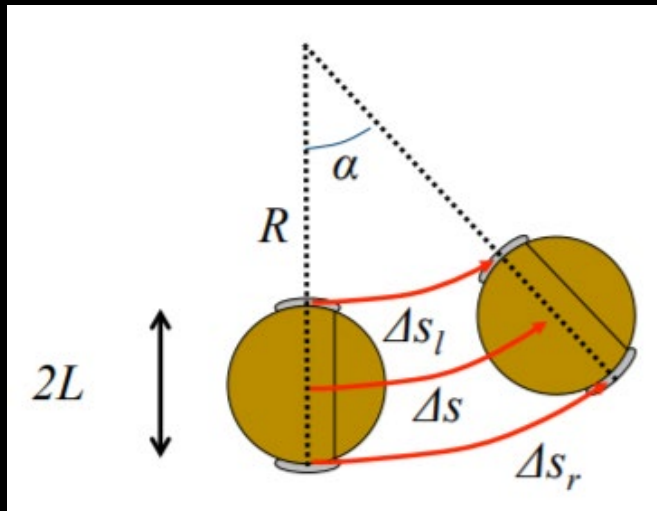
- Use (1) and (2) to compute (4):

- $$L\alpha = \frac{(\Delta s_r - R\alpha)}{2}$$
- $$= \frac{\Delta s_r}{2} - \frac{\Delta s_l}{2}$$

- Insert into (3):
$$\Delta s = \Delta s_l + \frac{\Delta s_r}{2} - \frac{\Delta s_l}{2} = \frac{\Delta s_l + \Delta s_r}{2}$$

Modeling Motion

- Start at pose X_{t-1} , move right/left wheel by Δs_r and Δs_l , what is pose X_t ?
- Model the change in angle $\Delta\theta$ and the distance travelled Δs
 - (assume that the robot is travelling on a circular arc of constant radius)

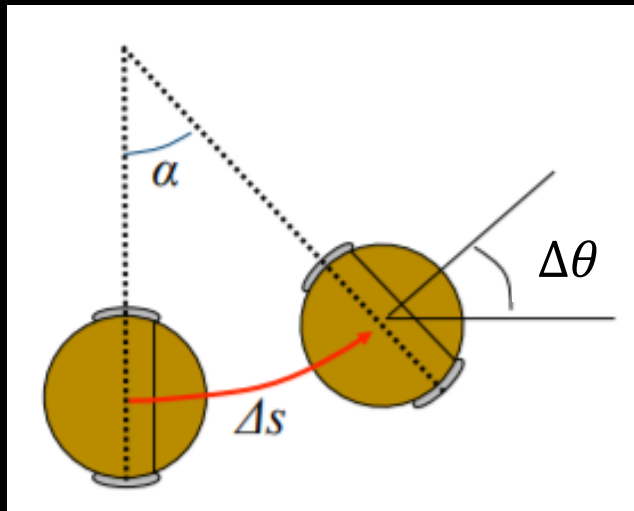


For circular arcs:

- (1) $\Delta s_l = R\alpha$
 - (2) $\Delta s_r = (R + 2L)\alpha$
 - (3) $\Delta s = (R + L)\alpha$
 - (4) $\Delta s = \frac{\Delta s_l + \Delta s_r}{2}$
- (or note that the distance traveled by the robot center, is simply the avg distance traveled by each wheel)

Modeling Motion

- Start at pose X_{t-1} , move right/left wheel by Δs_r and Δs_l , what is pose X_t ?
- Model the change in angle $\Delta\theta$ and the distance travelled Δs
 - (assume that the robot is travelling on a circular arc of constant radius)



For circular arcs:

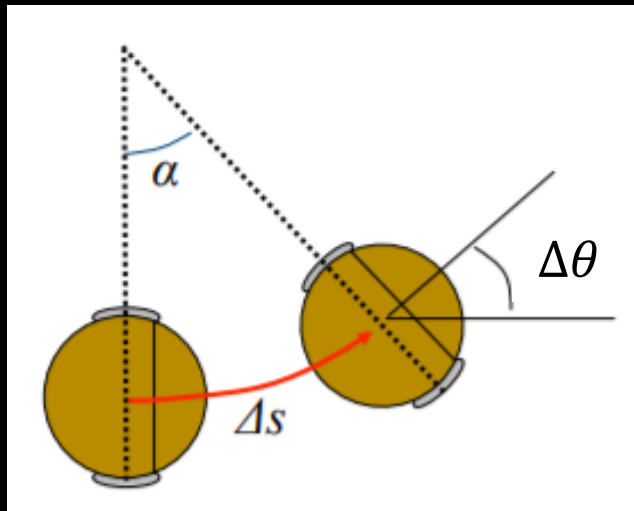
- (1) $\Delta s_l = R\alpha$
- (2) $\Delta s_r = (R + 2L)\alpha$
- (3) $\Delta s = (R + L)\alpha$
- (4) $\Delta s = \frac{\Delta s_l + \Delta s_r}{2}$

- The change in angle, $\Delta\theta$:

- $\Delta\theta = \alpha$

Modeling Motion

- Start at pose X_{t-1} , move right/left wheel by Δs_r and Δs_l , what is pose X_t ?
- Model the change in angle $\Delta\theta$ and the distance travelled Δs
 - (assume that the robot is travelling on a circular arc of constant radius)



For circular arcs:

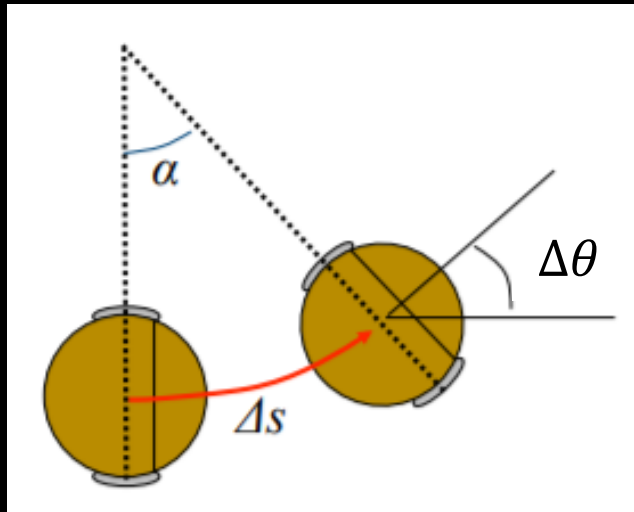
- (1) $\Delta s_l = R\alpha$
- (2) $\Delta s_r = (R + 2L)\alpha$
- (3) $\Delta s = (R + L)\alpha$
- (4) $\Delta s = \frac{\Delta s_l + \Delta s_r}{2}$

• Use α in (1) and (2):

- $\frac{\Delta s_l}{R} = \frac{\Delta s_r}{R+2L} \leftrightarrow (R + 2L)\Delta s_l = R(\Delta s_r)$
- $\leftrightarrow 2L\Delta s_l = R(\Delta s_r - \Delta s_l)$
- $\leftrightarrow R = \frac{2L\Delta s_l}{\Delta s_r - \Delta s_l}$

Modeling Motion

- Start at pose X_{t-1} , move right/left wheel by Δs_r and Δs_l , what is pose X_t ?
- Model the change in angle $\Delta\theta$ and the distance travelled Δs
 - (assume that the robot is travelling on a circular arc of constant radius)



For circular arcs:

- (1) $\Delta s_l = R\alpha$
- (2) $\Delta s_r = (R + 2L)\alpha$
- (3) $\Delta s = (R + L)\alpha$
- (4) $\Delta s = \frac{\Delta s_l + \Delta s_r}{2}$
- (5) $R = \frac{2L\Delta s_l}{\Delta s_r - \Delta s_l}$
- Use (5) in (1):
 - $\alpha = \frac{\Delta s_l}{R} = \frac{\Delta s_l(\Delta s_r - \Delta s_l)}{2L\Delta s_l} = \frac{\Delta s_r - \Delta s_l}{2L} = \Delta\theta$

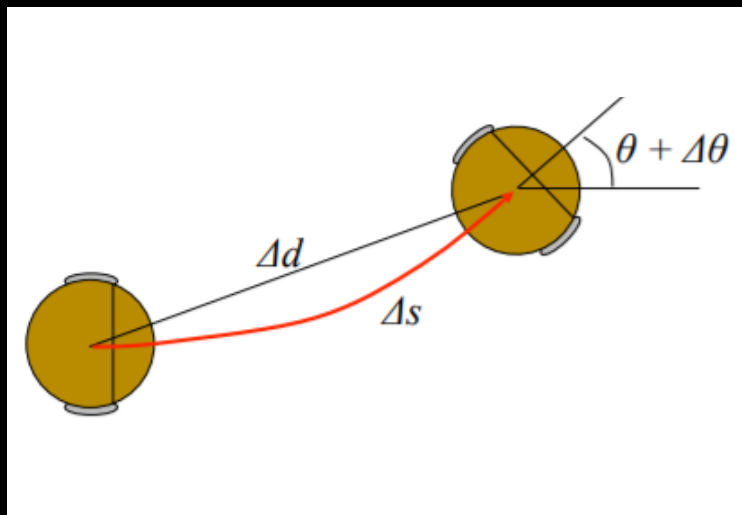
Modeling Motion

- Start at pose X_{t-1} , move right/left wheel by Δs_r and Δs_l , what is pose X_t ?
- Model the change in angle $\Delta\theta$ and the distance travelled Δs
 - (assume that the robot is travelling on a circular arc of constant radius)
 - (assume that the motion is small, $\Delta d \approx \Delta s$)

For circular arcs:

- (1) $\Delta s_l = R\alpha$
- (2) $\Delta s_r = (R + 2L)\alpha$
- (3) $\Delta s = (R + L)\alpha$

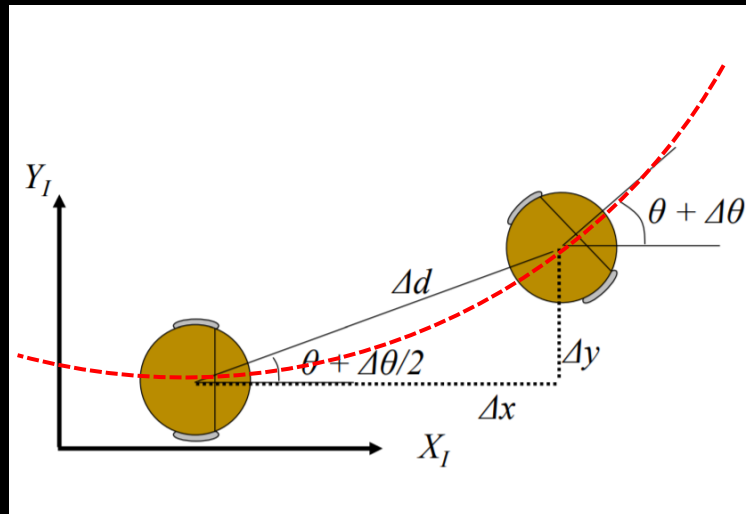
- (4) $\Delta s = \frac{\Delta s_l + \Delta s_r}{2}$
- (5) $R = \frac{2L\Delta s_l}{\Delta s_r - \Delta s_l}$
- (6) $\Delta\theta = \frac{\Delta s_r - \Delta s_l}{2L}$



Modeling Motion

- Start at pose X_{t-1} , move right/left wheel by Δs_r and Δs_l , what is pose X_t ?
- Model the change in angle $\Delta\theta$ and the distance travelled Δs
 - (assume that the robot is travelling on a circular arc of constant radius)
 - (assume that the motion is small, $\Delta d \approx \Delta s$)

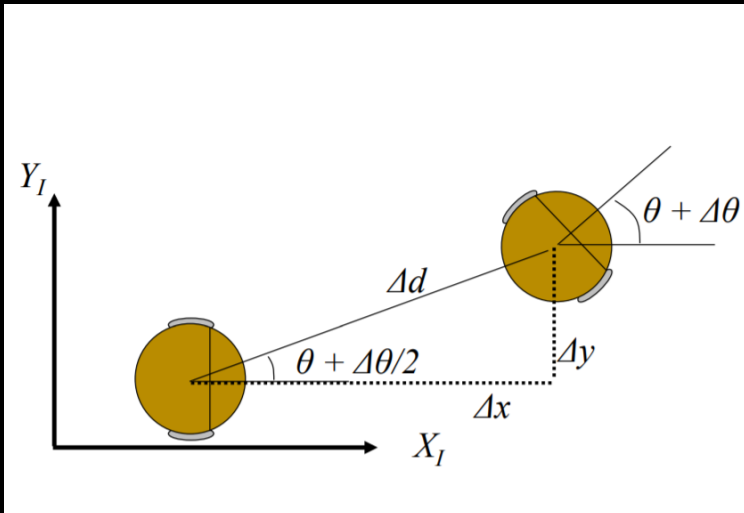
For circular arcs:



- (1) $\Delta s_l = R\alpha$
- (2) $\Delta s_r = (R + 2L)\alpha$
- (3) $\Delta s = (R + L)\alpha$
- (4) $\Delta s = \frac{\Delta s_l + \Delta s_r}{2}$
- (5) $R = \frac{2L\Delta s_l}{\Delta s_r - \Delta s_l}$
- (6) $\Delta\theta = \frac{\Delta s_r - \Delta s_l}{2L}$
- (7) $\Delta x = \Delta s \cos(\theta + \Delta\theta/2)$
- (8) $\Delta y = \Delta s \sin(\theta + \Delta\theta/2)$

Modeling Motion

- Start at pose X_{t-1} , move right/left wheel by Δs_r and Δs_l , what is pose X_t ?
- Model the change in angle $\Delta\theta$ and the distance travelled Δs
 - (assume that the robot is travelling on a circular arc of constant radius)
 - (assume that the motion is small, $\Delta d \approx \Delta s$)



- (4) $\Delta s = \frac{\Delta s_l + \Delta s_r}{2}$
- (6) $\Delta\theta = \frac{\Delta s_r - \Delta s_l}{2L}$
- (7) $\Delta x = \Delta s \cos(\theta + \Delta\theta/2)$
- (8) $\Delta y = \Delta s \sin(\theta + \Delta\theta/2)$
- $X_t = f(x, y, \theta, \Delta s_r, \Delta s_l)$

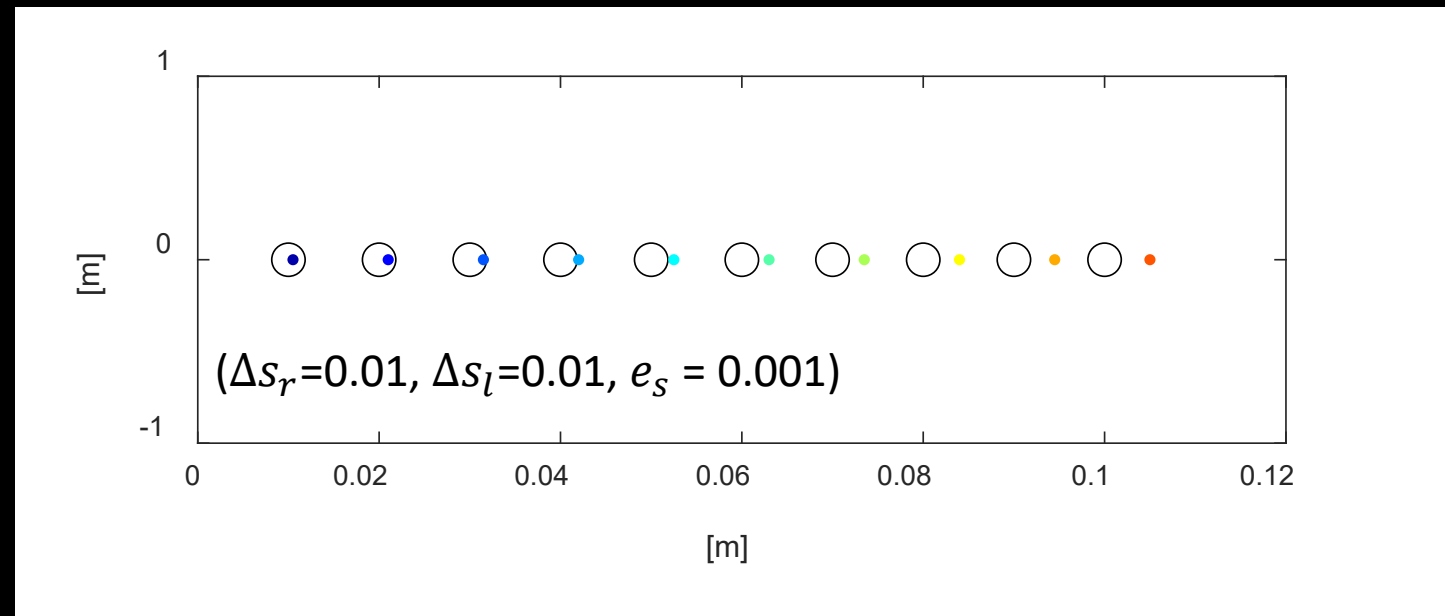
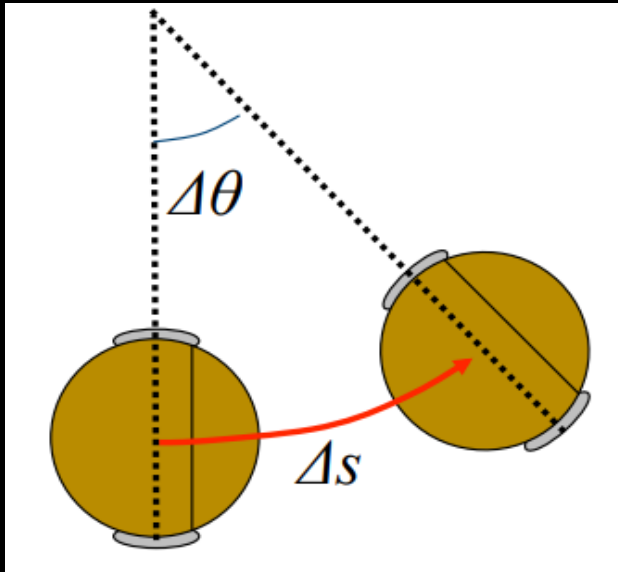
- $X_t = \begin{bmatrix} x \\ y \\ \theta \end{bmatrix} + \begin{bmatrix} \Delta x \\ \Delta y \\ \Delta\theta \end{bmatrix}$

$$= \begin{bmatrix} x \\ y \\ \theta \end{bmatrix} + \begin{bmatrix} \frac{\Delta s_l + \Delta s_r}{2} \cos\left(\theta + \frac{\Delta s_r - \Delta s_l}{4L}\right) \\ \frac{\Delta s_l + \Delta s_r}{2} \sin\left(\theta + \frac{\Delta s_r - \Delta s_l}{4L}\right) \\ \frac{\Delta s_r - \Delta s_l}{2L} \end{bmatrix}$$

Modeling Motion

- How do wheel rotation errors propagate into positioning errors?

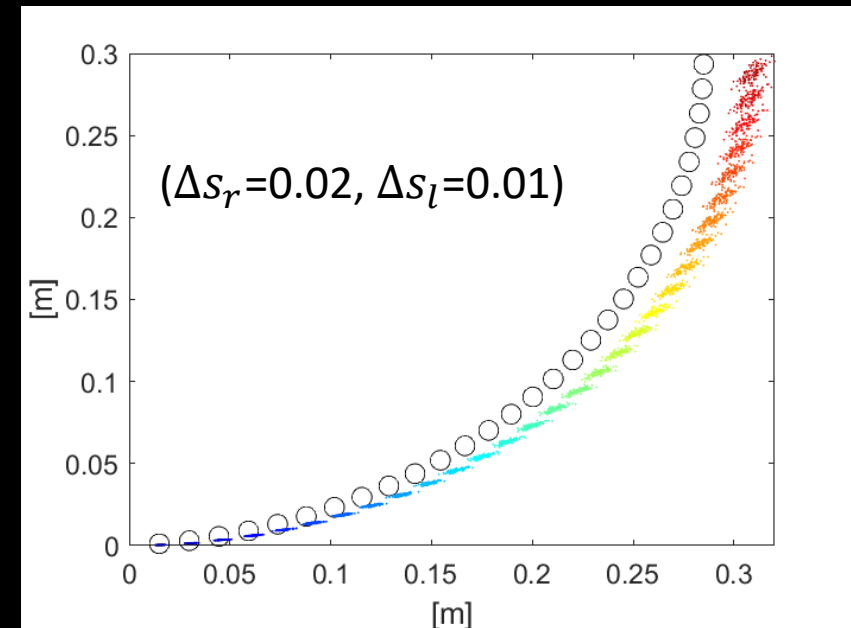
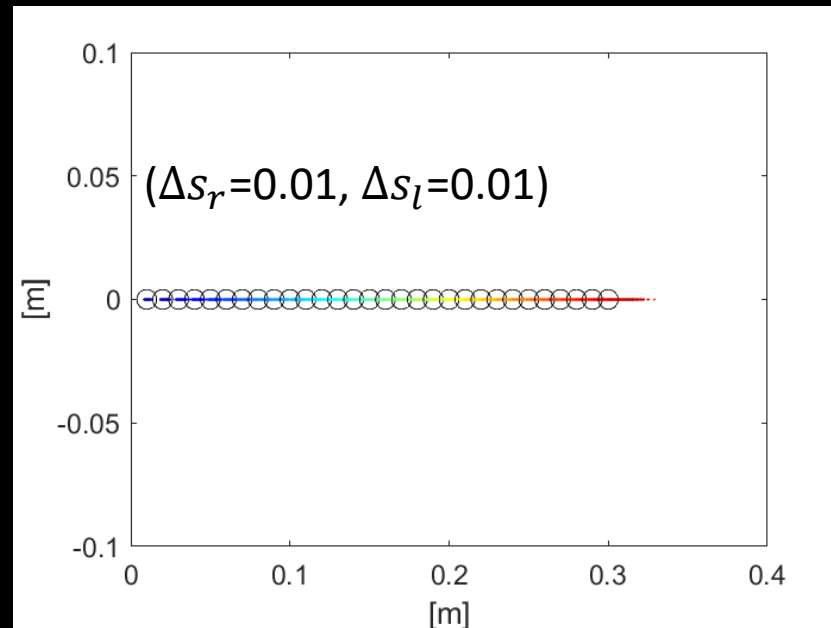
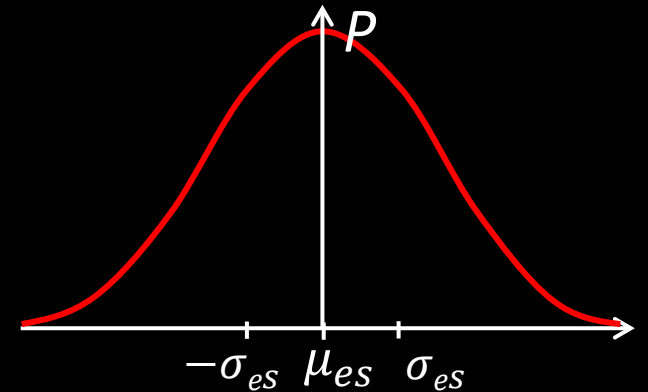
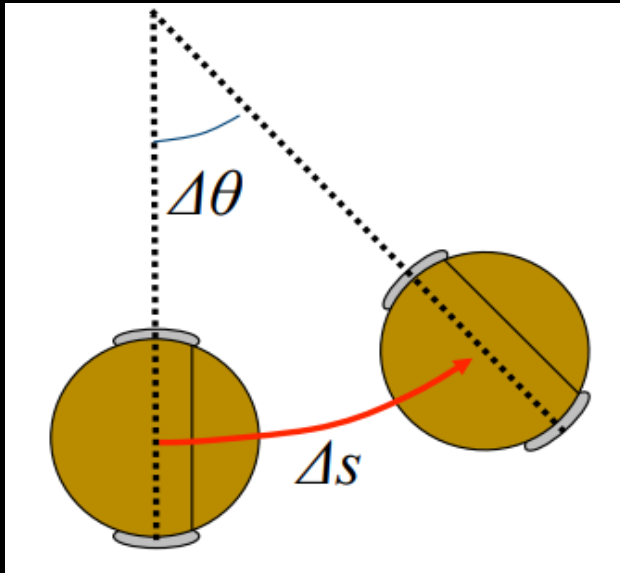
- $\Delta s = d + e_s$
 - $\Delta x = \frac{\Delta s_l + \Delta s_r + e_s}{2} \cos \left(\theta + \frac{\Delta s_r - \Delta s_l}{4L} \right)$
 - $\Delta y = \frac{\Delta s_l + \Delta s_r + e_s}{2} \sin \left(\theta + \frac{\Delta s_r - \Delta s_l}{4L} \right)$



Modeling Motion

- How do wheel rotation errors propagate into positioning errors?

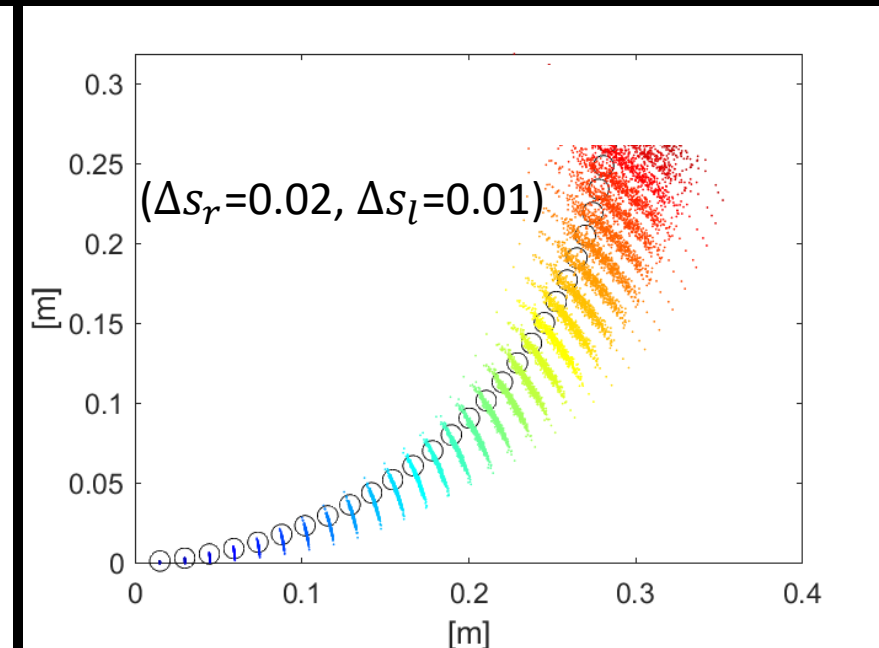
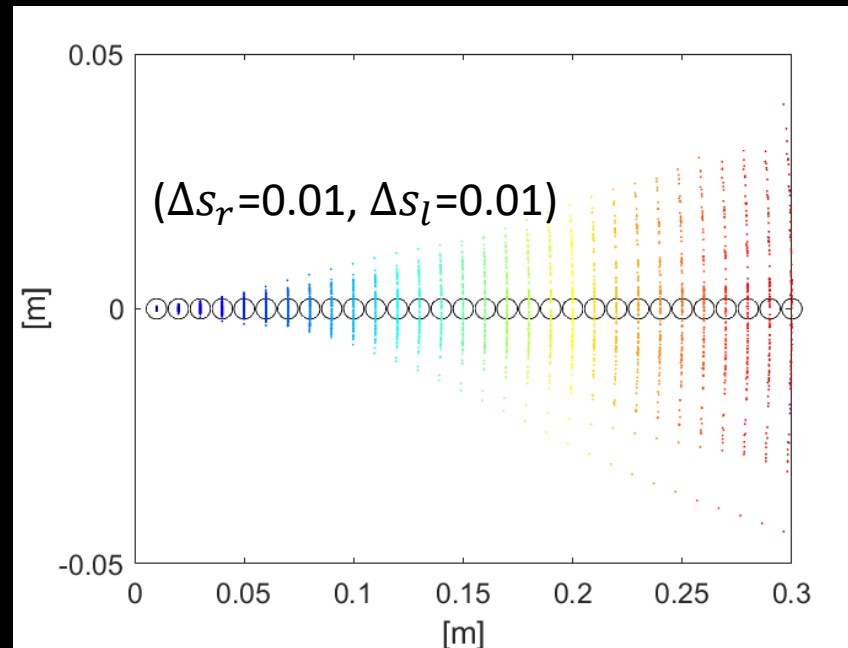
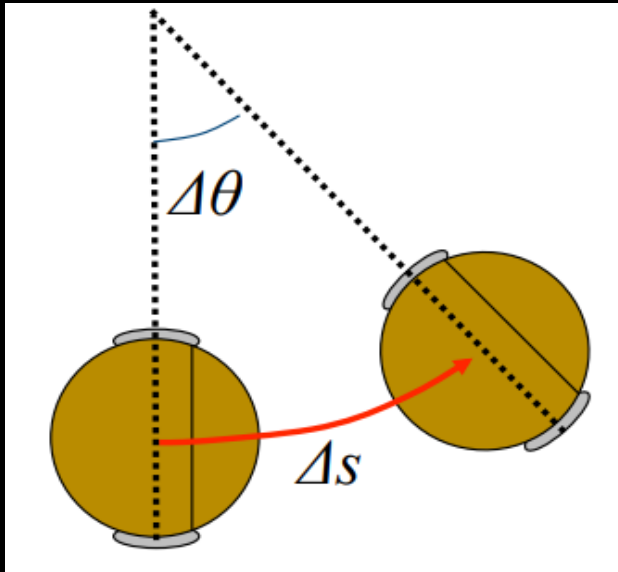
- $\Delta s = d + e_s$
 - $\Delta x = \frac{\Delta s_l + \Delta s_r + e_s}{2} \cos\left(\theta + \frac{\Delta s_r - \Delta s_l}{4L}\right)$
 - $\Delta y = \frac{\Delta s_l + \Delta s_r + e_s}{2} \sin\left(\theta + \frac{\Delta s_r - \Delta s_l}{4L}\right)$
 - e_s ($\mu_{e_s} = 1\text{mm}$, $\sigma_{e_s} = 2\text{mm}$)



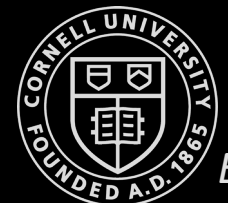
Modeling Motion

- How do wheel rotation errors propagate into positioning errors?

- $\Delta\theta = \beta + e_\theta, e_\theta = 1^\circ$
 - $\Delta x = \Delta s \cos\left(\theta + \frac{\beta}{2} + e_\theta\right) = 0.1000m$
 - $\Delta y = \Delta s \sin\left(\theta + \frac{\beta + e_\theta}{2} + e_\theta\right) = 0.0175m$
 - $e_\theta (\mu_{e_\theta} = 0^\circ, \sigma_{e_\theta} = 1^\circ)$

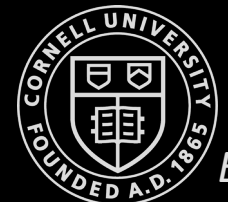
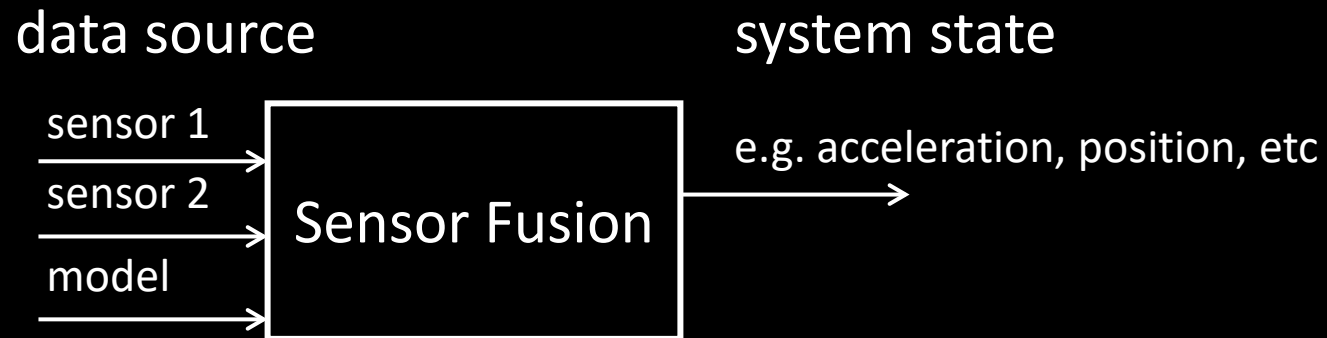


WHY SENSOR FUSION?



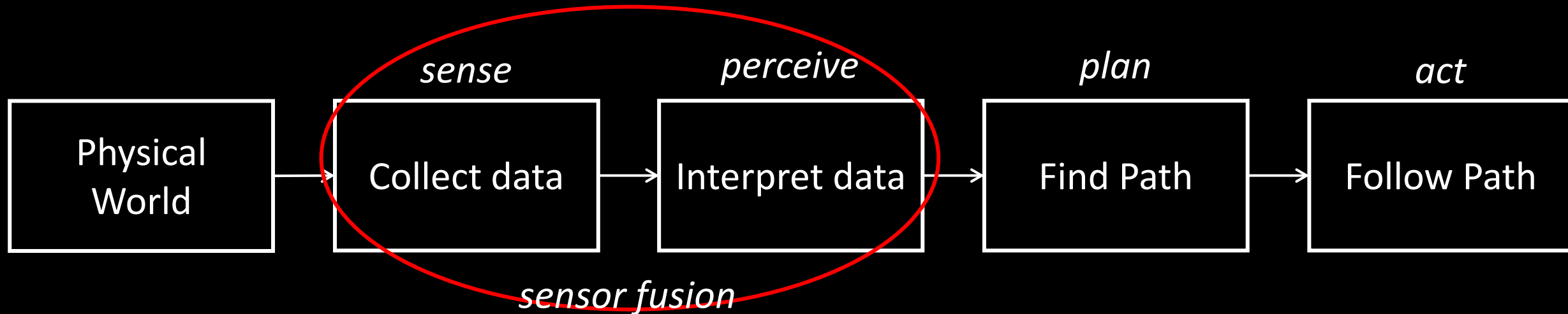
Intro to Sensor Fusion

- Combine two or more data sources in a way that generates a “better” understanding of the system
 - More consistent signal over time
 - More accurate signal over time
 - More dependable



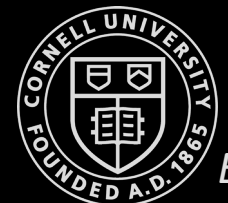
Intro to Sensor Fusion

- Combine two or more data sources in a way that generates a “better” understanding of the system
 - More consistent signal over time
 - More accurate signal over time
 - More dependable



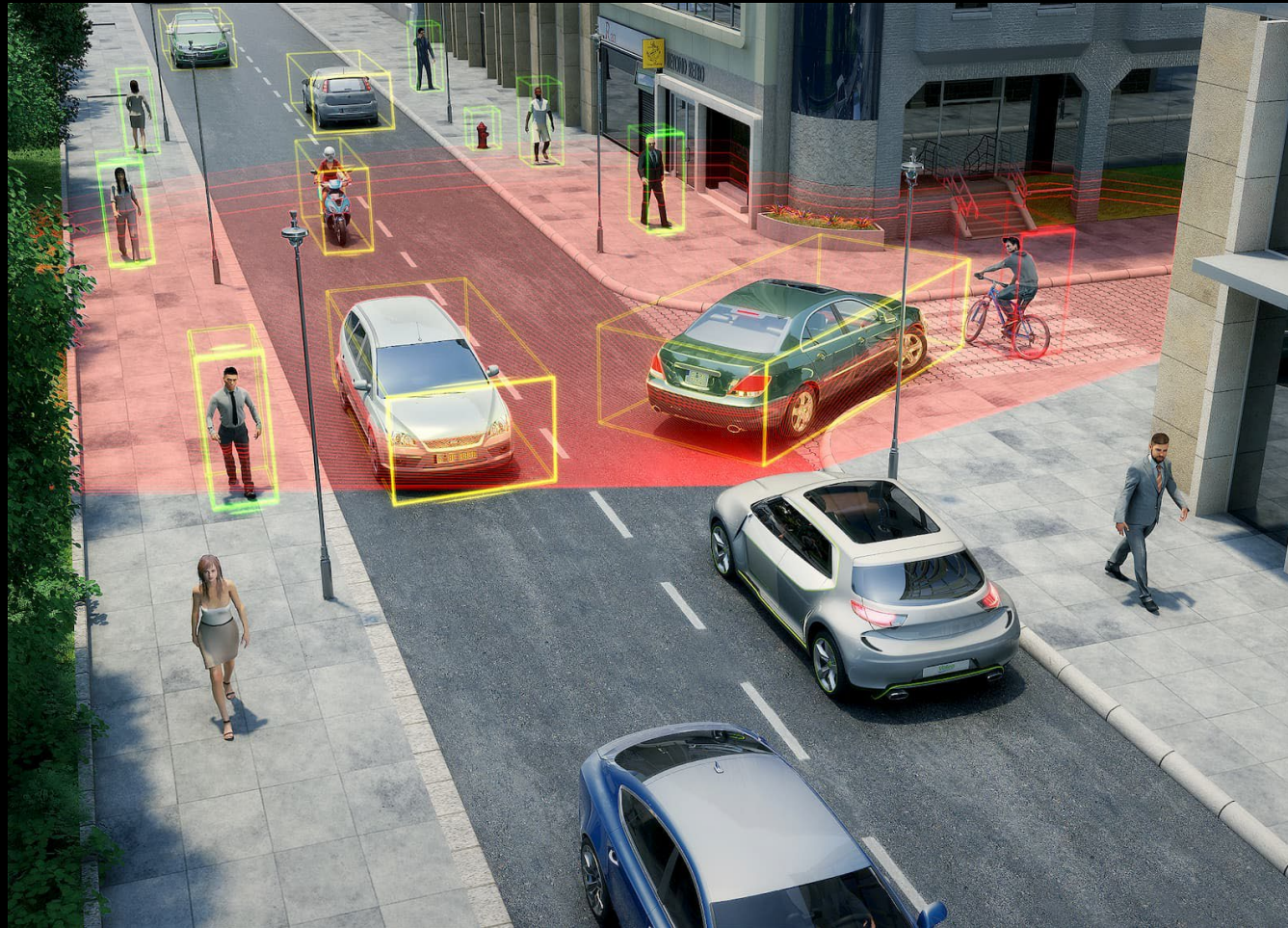
Responsibility:

- Self-awareness (where am I? what am I doing? what is my state?)
- Situational awareness (detection/tracking)

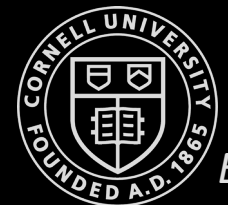


Intro to Sensor Fusion

- Example of situational awareness:

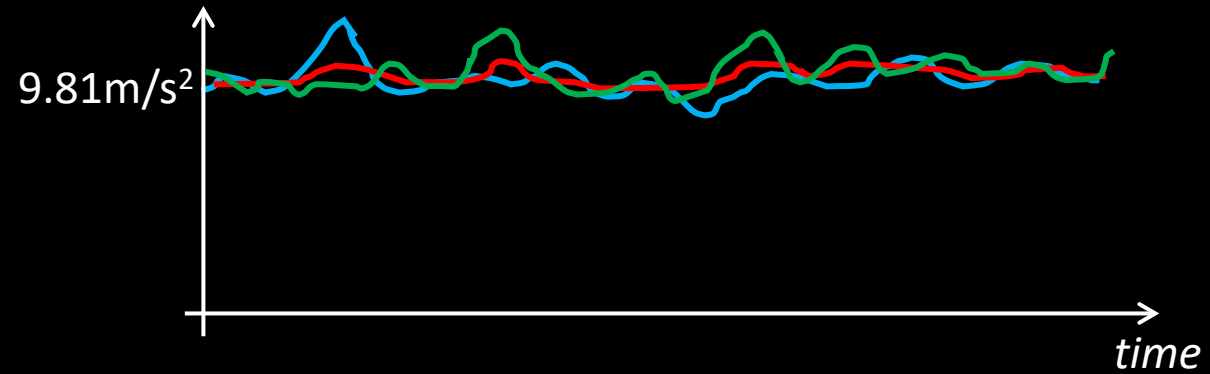
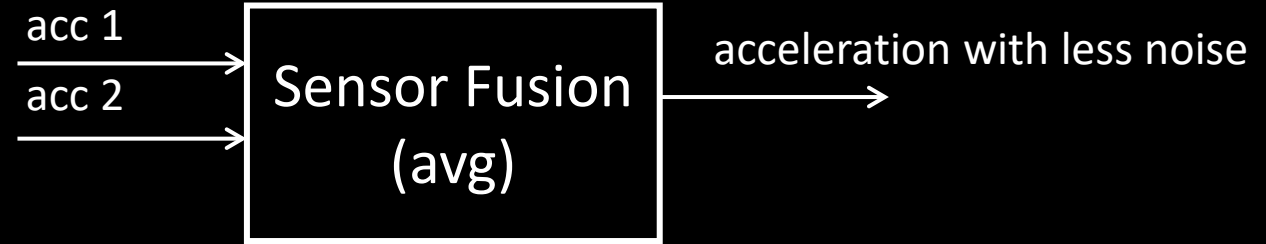
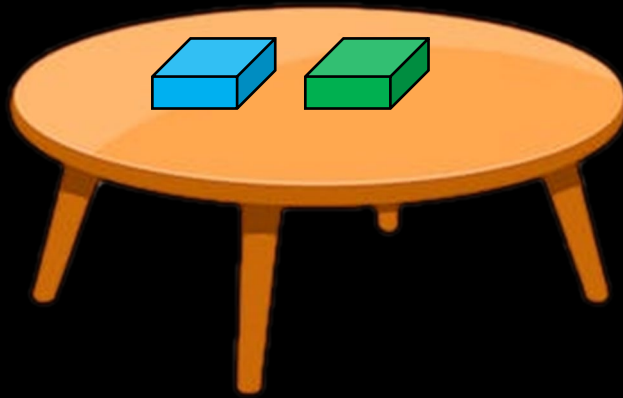


Valeo's LIDAR



Intro to Sensor Fusion

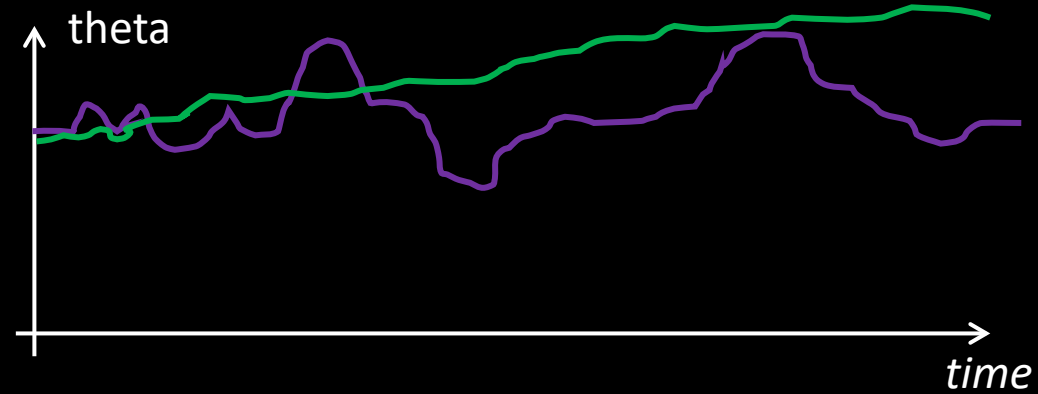
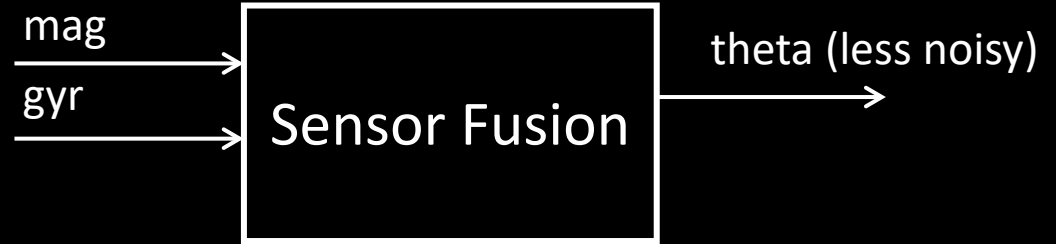
1. Increase the quality of the data
 - Less noise, uncertainty, deviations



- Adding sensors lowers noise: $n = 1/(\sqrt{N})$
 - 4 identical sensors = $\frac{1}{2}$ noise
 - (Only if the noise is not correlated!)

Intro to Sensor Fusion

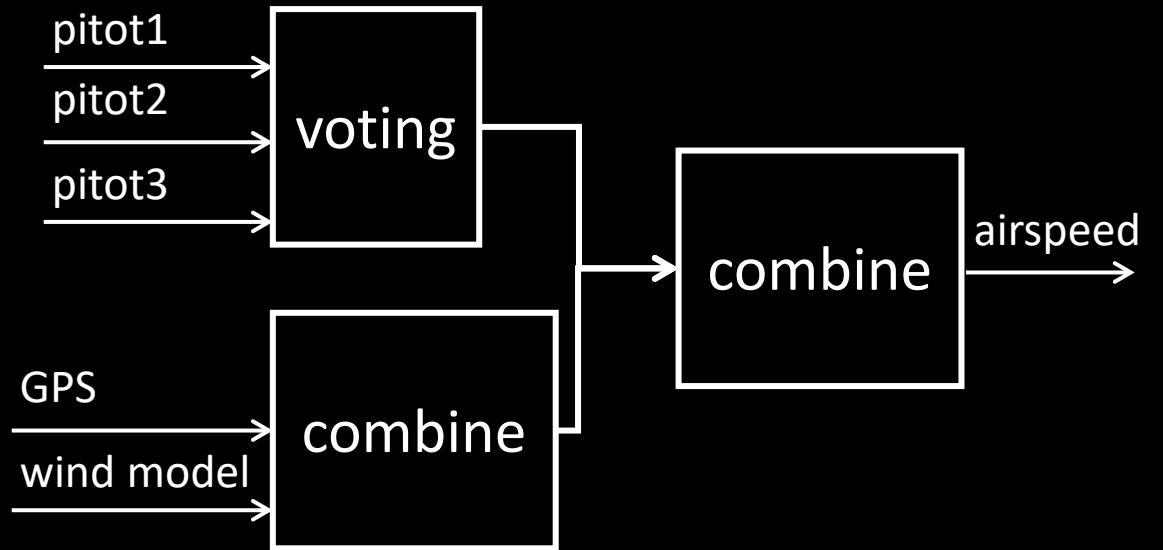
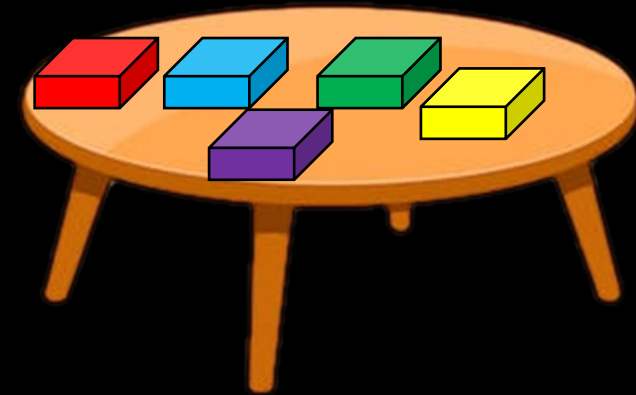
1. Increase the quality of the data
 - Less noise, uncertainty, deviations



- You can add a 2nd magnetometer to decrease noise
- But some of the noise is correlated
 - Magnetic fields
- Sol 1: Move the sensor away from the magnetic field
- Sol 2: Low pass filter (introduces lag)
- Sol 3: Fuse the magnetometer data with gyroscope data

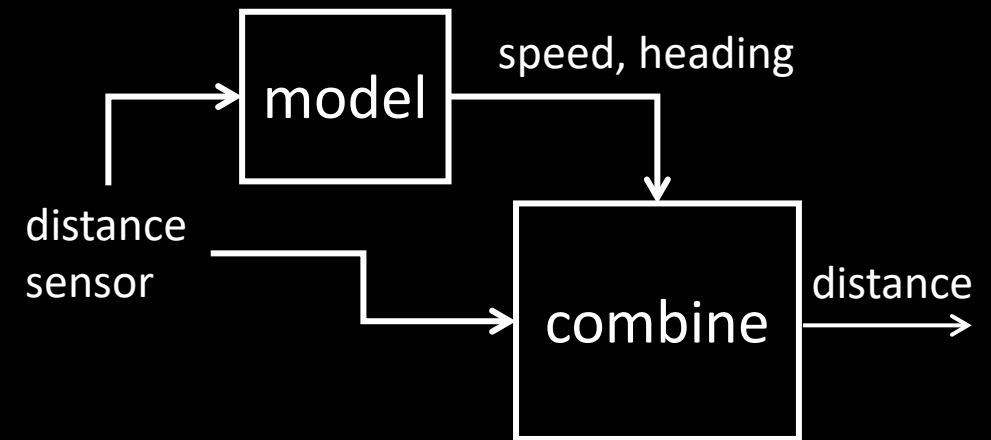
Intro to Sensor Fusion

1. Increase the quality of the data
 - Less noise, uncertainty, deviations
2. Increase data reliability



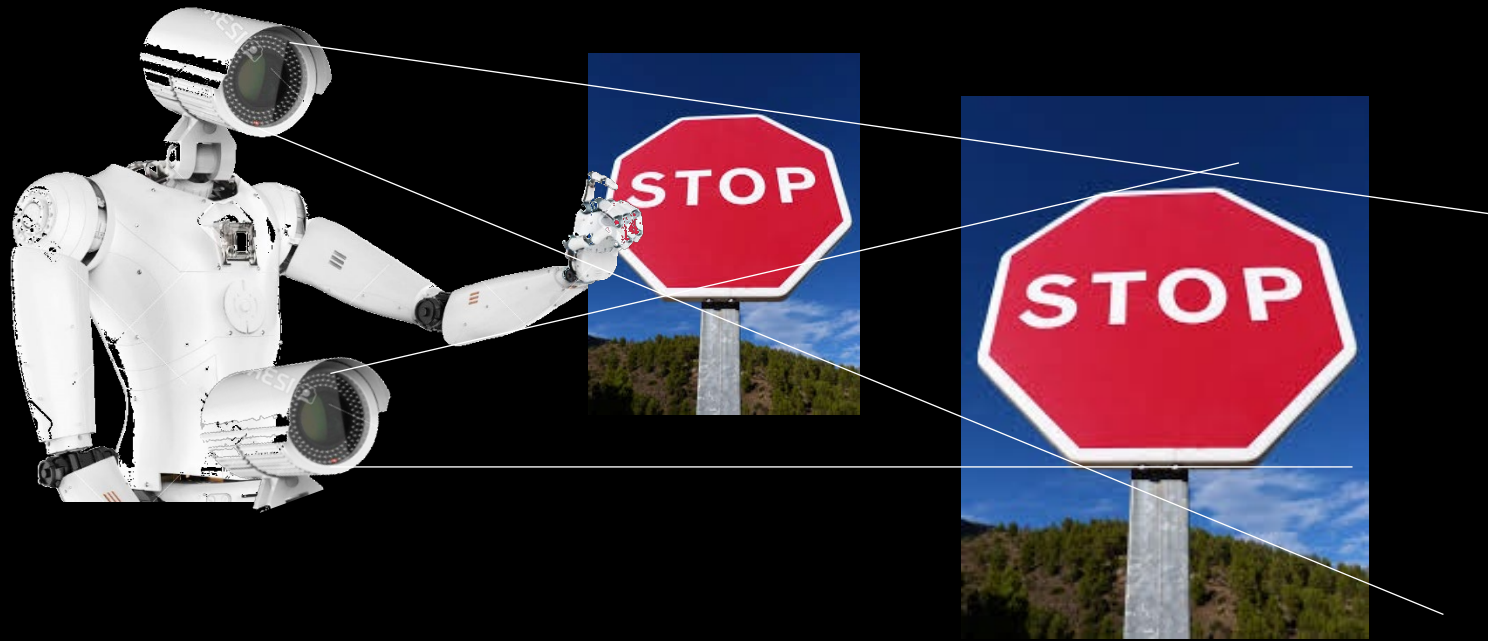
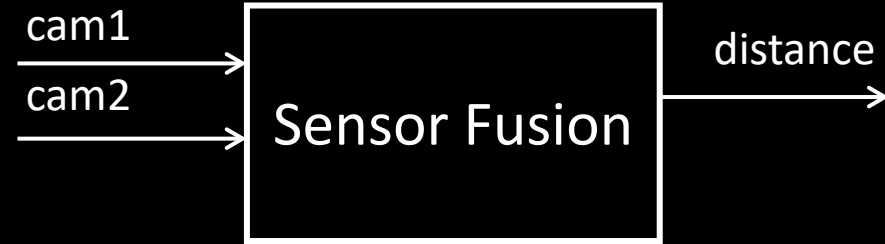
Intro to Sensor Fusion

1. Increase the quality of the data
 - Less noise, uncertainty, deviations
2. Increase data reliability



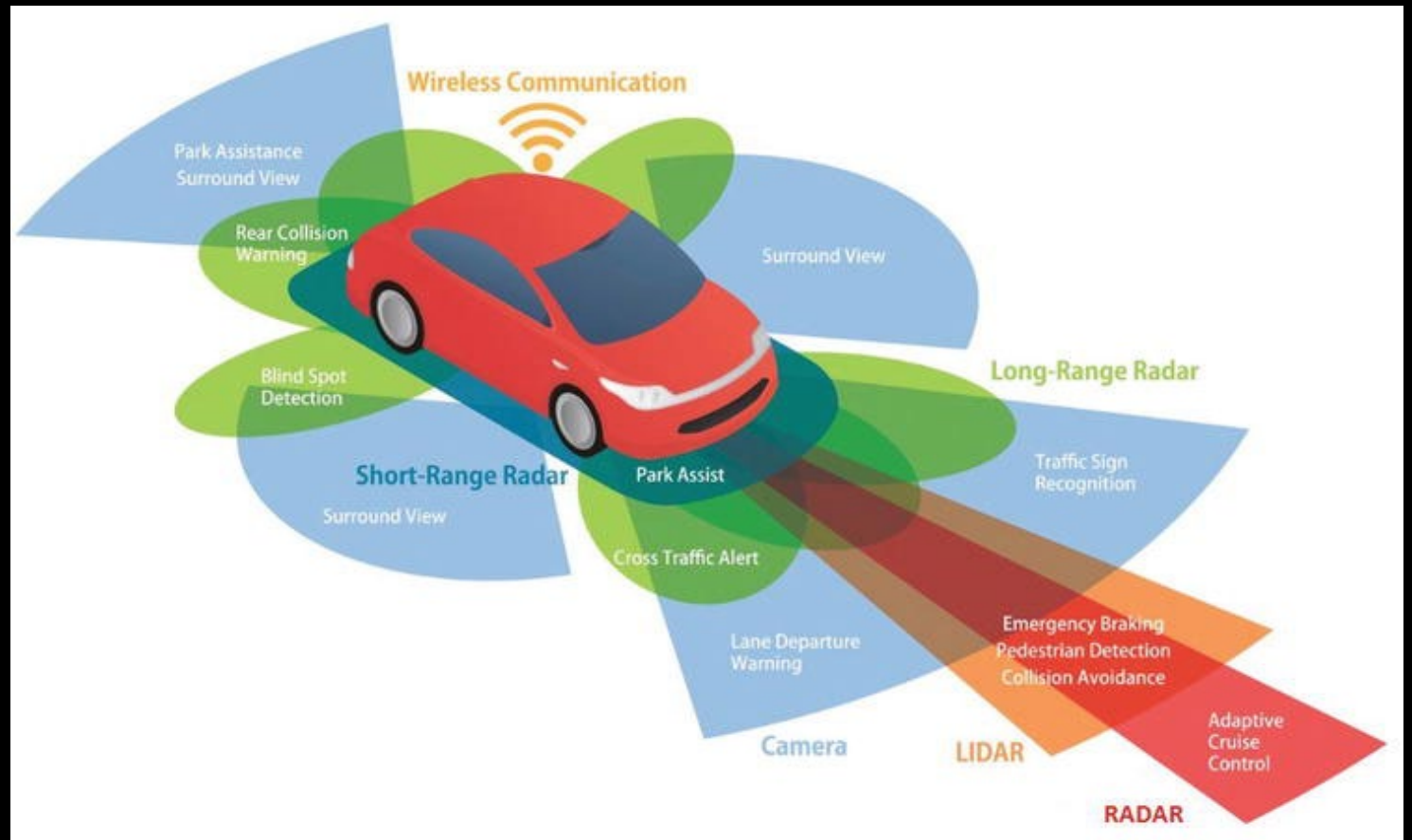
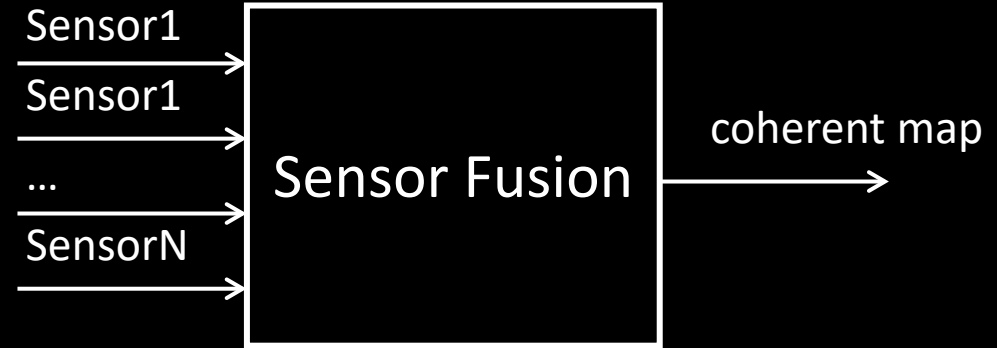
Intro to Sensor Fusion

1. Increase the quality of the data
 - Less noise, uncertainty, deviations
2. Increase data reliability
3. You can measure unmeasured states



Intro to Sensor Fusion

1. Increase the quality of the data
 - Less noise, uncertainty, deviations
2. Increase data reliability
3. You can measure unmeasured states
4. Increase the coverage area



Sources and References

- <http://www.cs.cmu.edu/~rasc/Download/AMRobots4.pdf>
- https://www.ti.com/lit/ug/sbau305b/sbau305b.pdf?ts=1599417595209&ref_url=https%253A%252F%252Fwww.google.com%252F
- <https://hmc.edu/lair/ARW/ARW-Lecture01-Odometry.pdf>
- Matlab Tech Talks on Sensor Fusion (<https://www.youtube.com/watch?v=6qV3YjFppuc>)

Introduction to Lab 2

- Last 15min of class

